



RECOMMENDED MOUNTING HOLE PATTERN ²
 FOR .063 THICK P.C. BOARD

- 1 POST TO WITHSTAND 13 NEWTONS (3LBS.) MIN. AXIAL FORCE IN BOTH DIRECTIONS SHOWN WITHOUT DISLODGING.
- 2 TOLERANCES APPLY TO SOLDER SIDE OF BOARD.
- 3 MEASURED AT SURFACE -A-
- 4 PLASTIC FLASH PERMITTED IN THIS AREA.
- 5 PARTS COMPLY WITH AMP SOLDERABILITY SPEC. NO. 109-11-2.
- 6 ONE HOLE MAY BE UNDERSIZED (.065/.060 DIA.) FOR ASSEMBLY RETENTION DURING WAVE SOLDERING.
- 7 MATERIAL: HEADER-THERMOPLASTIC POLYESTER
 GLASS-FILLED 94V-0 (NATURAL)
 POST-COPPER ALLOY (TIN PLATED)
- 8 COORDINATE DIMENSION APPLIES FROM CENTER OF ACTUAL FEATURE.
- 9 PLASTIC BURRS CAUSED BY CUT-OFF TOOLING ARE PERMITTED WITHIN THE MAXIMUM TOLERANCE ENVELOPE.
- 10 POST TO BE MEASURED WHEN STRIP IS HELD FLAT.
- 11 POST MUST WITHSTAND TWO 90° BENDS AGAINST EXTRUSION WITHOUT BREAKING.
- 12 DIMENSION SHOULD BE .175 MIN WHEN MATING WITH A MTA 156 CONNECTOR ASSEMBLY OR A SL-156 CONNECTOR ASSEMBLY.
- 13 PIN BURR OF .005 MAX. VERTICAL AND .003 MAX. HORIZONTAL PERMITTED AT POST TIPS ON BOTH ENDS.

METRIC

		1.000	25.40
.065	1.65	.703	17.86
.063	1.60	.450	11.43
.060	1.52	.425	10.80
.045	1.14	.300	7.62
.030	0.76	.180	4.57
.015	0.38	.175	4.45
.012	0.30	.156	3.96
.010	0.25	.128	3.25
.008	0.20	.125	3.18
.005	0.13	.078	1.98
.003	0.08	.070	1.78
.001	0.03	.068	1.73
[IN]	MM	[IN]	MM

CONVERSION TABLE

23.77	.936	6	644354-6
15.85	.624	4	644354-4
MM	[IN]	NUMBER OF POSITIONS	PART NUMBER
L			

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DRAWN: S. HOOVER 07NOV02	CHK: D. BOSSI 07NOV02	APPROVED: D. BOSSI 07NOV02	NAME: Tyco Electronics Corporation Harrisburg, PA 17105-3608
0 PLC ±	1 PLC ±	2 PLC ±	3 PLC ±	4 PLC ±	ANGLES ±
FINISH: 7		SIZE: A1	CAGE CODE: 00779	DRAWING NO: 644354	RESTRICTED TO: -
MATERIAL: 7		WEIGHT: A1	CUSTOMER DRAWING	SCALE: 5:1	SHEET: 1 OF 1