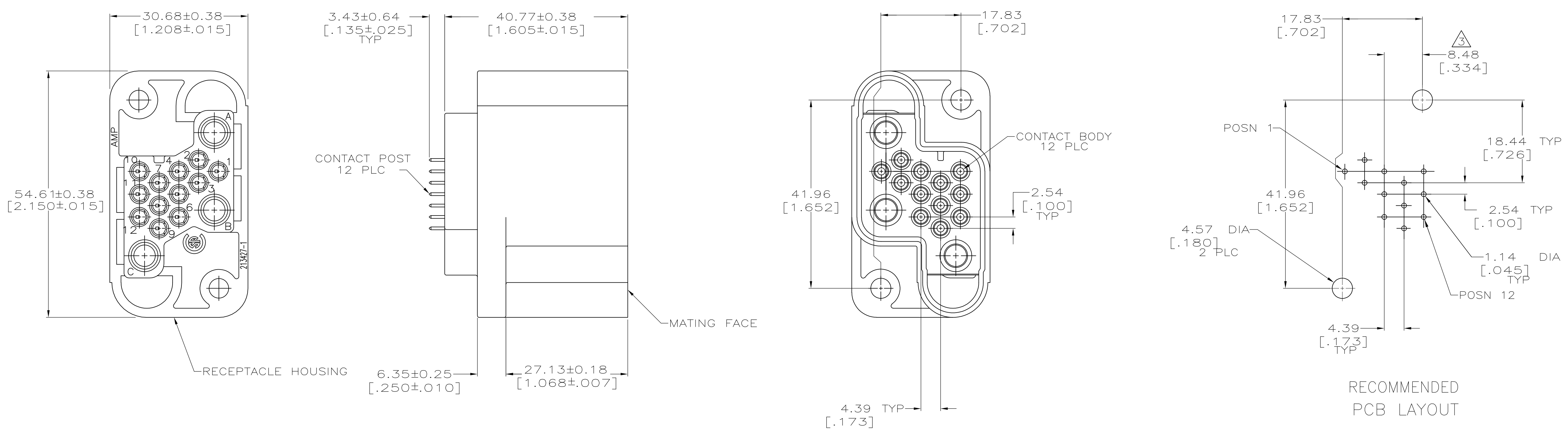


LOC		DIST		REVISIONS			
P	LTR	DESCRIPTION	DATE	DMN	APVD		
B		REVISED PER 0G3B-0230-05	4/27/05	SS	GS		
B1		REVISED PER ECO-09-021826	07JAN10	KK	AEG		



- 1 CONTACT BODY: $0.76 \mu\text{m}$ [.000030] MIN GOLD FOR A LENGTH OF 5.08 [.200] MIN FROM MATING END, GOLD FLASH ON THE REMAINDER, BOTH OVER $1.27 \mu\text{m}$ [.000050] MIN NICKEL. CONTACT POST: $2.54 \mu\text{m}$ [.000100] MIN TIN-LEAD OVER $2.54 \mu\text{m}$ [.000100] MIN COPPER.
- 2. CONTACT ASSEMBLY SHOULD BE FULLY SEATED IN HOUSING PRIOR TO SOLDERING TO PRINTED CIRCUIT BOARD.
- 3 THIS DIMENSION HAS BEEN CHANGED FROM THE STANDARD MOUNTING DIMENSION BY 0.43 [.017] DUE TO THE POSTED CONTACT.
- 4 CONTACT BODY: $0.76 \mu\text{m}$ [.000030] MIN GOLD FOR A LENGTH OF 5.08 [.200] MIN FROM MATING END, GOLD FLASH ON THE REMAINDER, BOTH OVER $1.27 \mu\text{m}$ [.000050] MIN NICKEL. CONTACT POST: $2.54 \mu\text{m}$ [.000100] MIN TIN OVER $2.54 \mu\text{m}$ [.000100] MIN COPPER.
- 5 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

5	OBSOLETE	213713-2
4		213713-1
	FINISH	PART NO.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DIN H MOLL 2-26-92	Tyco Electronics Corporation Harrisburg, Pa 17105-3608	
DIMENSIONS: mm [INCHES]		CRK R STONE 2-28-92	Tyco Electronics	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	NAME	
0 PLC ± -	1 PLC ± -	PRODUCT SPEC	RECEPTACLE ASSEMBLY, 15 POSITION, DRAWER CONNECTOR, METRIMATE	
2 PLC ± 0.13[.005]	3 PLC ± -	APPLICATION SPEC	SIZE	CAGE CODE
4 PLC ± -	ANGLES ± -	WEIGHT	A1	00779
MATERIAL: HOUSING: POLYESTER, BLACK	FINISH: -	CUSTOMER DRAWING	SCALE	2:1
CONTACTS: BRASS			SHEET	1 of 1
SPRING: STAINLESS STEEL			REV	B1