

APPLICATOR PARTS LIST

TYPE MINIATURE QUICK CHANGE APPLICATOR END FEED

AMP INCORPORATED HARRISBURG, PENNA.

TYPE CODE  
 PROD  
 IN DIR  
 W.O.

NO.	DESCRIPTION	REQ.	PART NO.	NO.	DESCRIPTION	REQ.	PART NO.
1	WASHER CRIMPER CROWN	1	693076-1	43	WASHER-LAMINATED	1	690125-1
2	SPACER - INSULATION			44	RAM	1	693082-1
3	INSULATION CRIMPER			45	PLUG-NYLON	1	690191-1
4	PIN - CRIMPER SEPARATING	1	693077-4	46	BLOCK-INS. ADJ.		
5	SHEAR BLADE SPACER	1	6240641-6	47	SCREW-SHOULDER		
6	HOLD DOWN			48	CAM	1	690602-2
7	SHEAR BLADE	1	240651-8	49	CRIMPER BOLT	1	7-21002-9
8	ANVIL	1	693678-4	50			
9	FRONT SHEAR PLATE	1	693080-1	51			
10	SHEAR PLATE SPACER	2	1-240645-1	52	LEVER-TERMINAL	1	240634-1
11	REAR SHEAR PLATE	1	240833-2	53	FEED FINGER	1	240635-1
12	HOLD DOWN SPRING HOLDER, ANVIL	1	693079-1	54	FEED FINGER SPRING	1	691499-1
13	SPRING SPACER			55	FEED FINGER PIN	1	240624-1
14	HOLD DOWN SPACER			56	ID PLATE	1	461264-1
15				57	SCR. DRIVE (#2 X .19) ID PLATE	2	21017-2
16	SPRING - FEED RETURN	1	3-22287-0	58	HOUSING	1	240619-1
17	ANCHOR - SPRING	1	238008-1	59	CAP	1	240621-1
18	FRONT - STRIP GUIDE 454204-3	1	240646-3	60	WEAR PLATE	1	240845-1
19	REAR - STRIP GUIDE 454204-3	1	240647-3	61	ROD-FEED	1	240631-1
20	DRAG - STOCK	1	240637-1	62	ROLLER-CAM	1	240658-1
21	DRAG LEVER	1	240636-1	63	PIN-CAM ROLLER	1	240659-1
22	DRAG SPRING	1	7-22282-5	64	SCREW-ADJ.	1	240632-1
23	PLATE - STRIP HOLD	1	240825-4	65	BLOCK-PIVOT	1	240629-1
24	STRIP GUIDE PLATE	1	240648-1	66	LEVER-INTERMEDIATE	1	240630-1
25	BASE BLOCK	1	240647-1	67	BUSHING	1	240633-1
26	BASE PLATE	1	693081-1	68	SHAFT-PIVOT	1	240626-1
27	STRIPPER			69	PLATE ADJ.	1	240628-1
28	RETAINING PLATE			70	HEX NUT	1	22594-8
29	SHOULDER SCREW			71	SPACER	1	690517-1
30	ANCHOR SPACER	1	690453-1	72	SPRING ASSIST	1	690603-1
31	SPACER - BASE BLOCK	1	690408-1	73			
32				74			
33				75			
34				76			
35	POST-RAM	1	690212-1	77			
36	SPRING WASHER	1	22490-5	78	PLATE, ADAPTER	1	458653-1
37	DISC-WIRE	1	7-690692-1	79	GUARD	REF	455745-1
38	DISC-INSULATION						
39	SPRING-COMPRESSION	1	690170-1				
40	BALL STEEL	1	23241-6				
41	DISC SPACER	1	690223-1				
42	WASHER RAM	1	690124-1				

CRIMPING DATA			TERMINALS
TO APPLY TERMINAL			40629 C
CROWN CRIMP			60640-1 C
PAD LETTER	CRIMP HEIGHT	WIRE SIZE	
A	.070	14	
B	.065	16	
C	.062	18	
D	NOT USED		
CRIMP	SIZE	TYPE	FEED
WIRE O.D.	#10	.385	.496
WIRE I.D.	#10	.209	
INSULATION RANGE		WIRE RANGE	
---		18-14	
EXPLODED VIEW		SET UP GAGE	
A-6032-4		---	

REMARKS:

AMP-O-ELECTRIC PRE-FEED

⚠ MOUNT ANVIL WITH FLAT TOWARD FRONT SHEAR PLATE (ITEM #9)

⚠ BASE PLATE ITEM #78 PN 458653-1 TO BE SHIPPED WITH APPLICATOR

■ DENOTES WEARING PARTS RECOMMEND PURCHASE REPLACEMENT

THIS APPLICATOR IS TO BE USED ON

MACH. SERIAL NO. DIST. 66

MACH. PARTS LIST 565435-5

APPL. SERIAL NO. DATE SHIPPED DESIGNED 10-24-72

CUSTOMER NAME AND ADDRESS CHK'D. 10-25-72

APP'D. 11-16-72

APPLICATOR NUMBER REV. D 687717-2 SHEET 1 OF 1

FOR HARDWARE SEE 687016-1

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