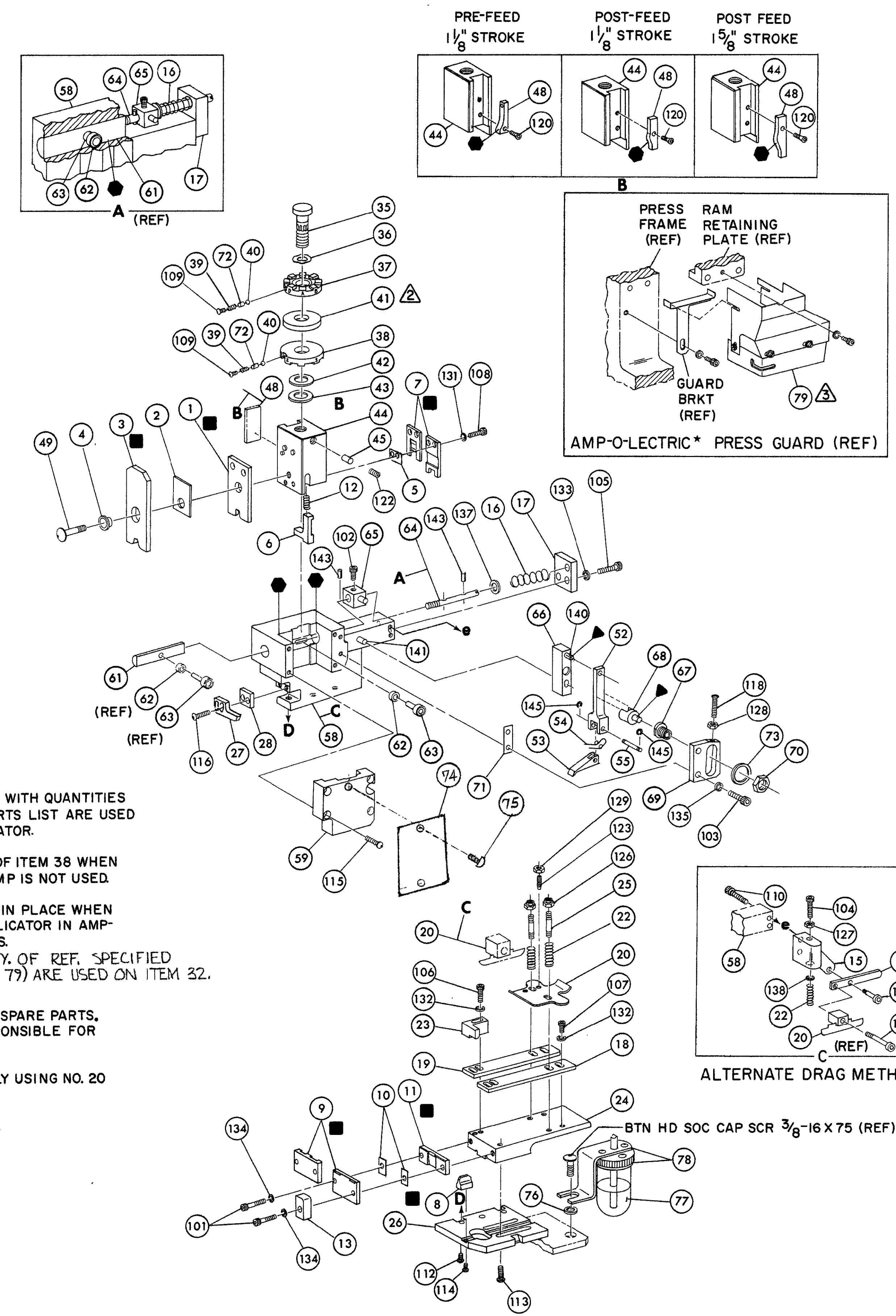
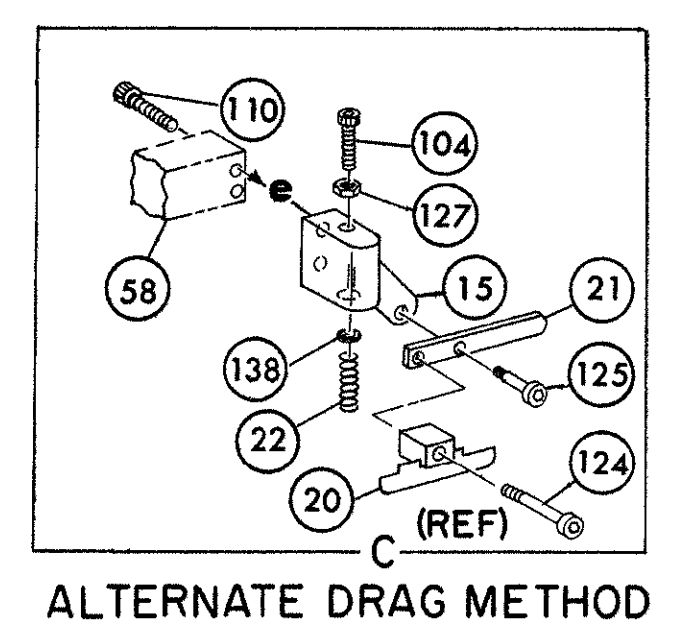


THIS DRAWING IS A CONTROLLED DOCUMENT



- NOTES:
- ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.
  - USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.
  - GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.
  - PARTS WITH QTY. OF REF. SPECIFIED (EXCEPT ITEM # 79) ARE USED ON ITEM 32.
- KEY:
- RECOMMENDED SPARE PARTS. CUSTOMER RESPONSIBLE FOR REPLACEMENT.
  - LUBRICATE DAILY USING NO. 20 MACHINE OIL.
  - GREASE LIGHTLY.

REF.	QTY	PART NO	DESCRIPTION	ITEM NO	REF.	QTY	PART NO	DESCRIPTION	ITEM NO
REF.		21045-3	RING, RETAINING 'C' (.187 DIA) FEED PIN	145	REF.		454220-1	CAP, RAM	59
REF.		5-21028-1	PIN, SLOT SPG (.12 DIA X .50) FD ADJ ROD	143	REF.		453736-1	HOUSING	58
REF.		1-21030-7	PIN, DOWEL (.187 DIA X 1.50) HOUSING	141	REF.		240624-1	PIN, FEED FINGER	55
REF.		1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	140	REF.		691499-1	SPRING, FEED FINGER	54
+		22260-5	WASHER, FLAT (NO 6) DRAG SPRING	139	REF.		240635-1	FINGER, FEED	53
REF.		21899-4	WASHER, FLAT (5/16 DIA) SCR ADJ	138	REF.		240634-1	LEVER, TERMINAL	52
REF.		21024-5	WASHER, LOCK (NO 10) FEED ADJ PLATE	136					51
2		21024-5	WASHER, LOCK (NO 10) SHEAR PLATES	135	1		7-21002-9	BOLT, CRIMPER	50
REF.		21024-5	WASHER, LOCK (NO 10) FEED ROD GUIDE	134	1		690602-5	CAM, PRE FEED 1/8 STROKE	49
4		21024-4	WASHER, LOCK (NO 8) STRIP GUIDE	133					48
2		21024-4	WASHER, LOCK (NO 8) SHEAR BLADE	132					47
2		21018-4	NUT, HEX MACH (4-40) DRAG	131	1		690191-1	PLUG, NYLON	46
REF.		21068-5	NUT, HEX MACH (6-32) FD ADJ PLATE	129	1		455674-2	RAM	45
+		21018-7	NUT, HEX MACH (10-32) DRAG SPRING	128	1		690125-1	WASHER, LAMINATED	44
2		21022-2	NUT, HEX SELF-LKG (8-32) DRAG STUD	127			690124-1	WASHER, RAM	43
+		5-21004-7	SCR, SKT HD SHLD (250 DIA X .25) DRAG ARM	126			690223-1	SPACER, DISC	42
+		21004-5	SCR, SKT HD SHLD (250 DIA X 1.00) DRAG	125			23241-6	BALL, STEEL	41
2		4-21078-8	SCR, SKT SET OVAL POINT (4-40 X .75) DRAG	124			690170-1	SPRING, COMPRESSION	40
1		21009-2	SCR, SKT SET (1/4-20 X 25) (LOC-WEL) RAM	123				DISC, INSULATION	39
				122	1		2-690692-6	DISC, WIRE	38
				121			22480-5	WASHER, SPRING	37
				120			690212-1	POST, RAM	36
				119					35
				118					34
REF.		3-21064-2	SCR, RD HD MACH (6-32 X 1.50) FEED ADJ	117					33
2		2-21002-2	SCR, BTN HD SKT CAP (8-32 X .50) STRIPPER	116					32
REF.		2-21002-9	SCR, BTN HD SKT CAP (10-32 X .75) HSG CAP	115					31
1		2-21002-8	SCR, BTN HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	114					30
4		3-21002-3	SCR, BTN HD SKT CAP (1/4-20 X .50) STR GDE PL	113					29
REF.		1-24073-9	SCR, BTN HD SKT CAP (1/4-20 X .75) BASE PL	112					28
+		2-21000-4	SCR, SKT HD CAP (6-32 X 1.00) DRAG ADAPTOR	111	REF.		3-690451-2	SPACER, STRIPPER	27
1		23030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	110			240639-1	STRIPPER	26
2		7-21000-4	SCR, SKT HD CAP (8-32 X .31) SHEAR BLADE	109			22354-8	DRAG, STUD	25
3		7-21000-4	SCR, SKT HD CAP (8-32 X .21) STRIP GUIDE	108	2		4-22281-1	PLATE, STRIP GUIDE	24
1		7-21000-4	SCR, SKT HD CAP (8-32 X .21) STRIP GUIDE	107				PLATE, STRIP HOLD	23
REF.		3-21000-7	SCR, SKT HD CAP (10-32 X .75) FD ROD SPRING	106	1		454177-1	SPRING, DRAG	22
+		3-21000-9	SCR, SKT HD CAP (10-32 X 1.00) DRAG GUIDE	105			240636-1	LEVER, DRAG	21
REF.		3-21000-6	SCR, SKT HD CAP (10-32 X .62) FD ADJ PLATE	104	1		454177-1	DRAG, STOCK	20
REF.		3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLK	103	1		458030-2	GUIDE, STRIP (REAR)	19
2		3-21000-8	SCR, SKT HD CAP (10-32 X .88) SHEAR PLATE	102	1		458031-2	GUIDE, STRIP (FRONT)	18
REF.		455745-1	GUARD, WINDOW	101	REF.		454178-1	GUIDE, FEED ROD	17
+		465184-9	LUBRICATOR ASSY	78			4-22284-9	SPRING, FEED RETURN	16
+		455985-1	OIL, LUBRICATING	77				ADAPTER, DRAG	15
+		454406-1	SPACER, LUB BRACKET	76					14
2		21017-2	SCR, DRIVE (#2 X .19)	75					13
1		4-61264-1	PLATE, IDENTIFICATION	74					12
REF.		458109-1	WASHER, FLAT (SPECIAL)	73					11
1		690603-1	SPRING, ASSIST	72	1		240644-1	PLATE, REAR SHEAR	10
REF.		690517-1	SPACER	71					9
				70					8
				69					7
				68					6
				67					5
				66	1		2-240641-B	SPACER, TUBULAR	4
				65					3
				64					2
				63					1
				62					
REF.		454398-1	ROD, FEED	60					



QTY	PART NO	DESCRIPTION	ITEM NO
		GUARD, WINDOW	79
		LUBRICATOR ASSY	78
		OIL, LUBRICATING	77
		SPACER, LUB BRACKET	76
		SCR, DRIVE (#2 X .19)	75
		PLATE, IDENTIFICATION	74
		WASHER, FLAT (SPECIAL)	73
		SPRING, ASSIST	72
		SPACER	71
		NUT, HEX	70
		PLATE, ADJ	69
		SHAFT, PIVOT	68
		BUSHING	67
		LEVER, INTERMEDIATE	66
		BLOCK, PIVOT	65
		SCREW, ADJ	64
		PIN, CAM ROLLER	63
		CAM, ROLLER	62
		ROD, FEED	60

REMARKS			NO	REV
TO APPLY TERMINAL SPEC 114-2084				
APPL USED ON MACHINE PART NO	MACH SERIAL NO	DISTRIBUTION		
CUSTOMER NAME	APPL SERIAL NO	ORIGINAL		
ADDRESS	PURCHASE ORDER	CUSTOMER COPY		
CITY	ENG APP	FIELD ENG COPY		

CRIMP	SIZE	TYPE	FEED	APPL INST	ITEM NO
A	.090	"0"	.500	A1 8039	41149
B					41409
C					42051
D					42886
					60360
					640107

WIRE RANGE	INSULATION RANGE	PRESS NO	SMALL TOUNGE
20-22	.050-.065	565435-5	41376
			60422

**AMP-O-LECTRIC PRE FEED**