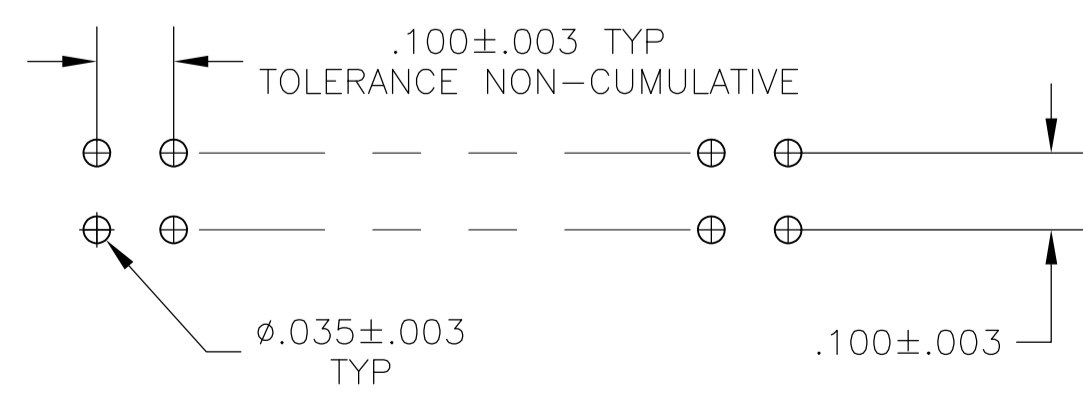
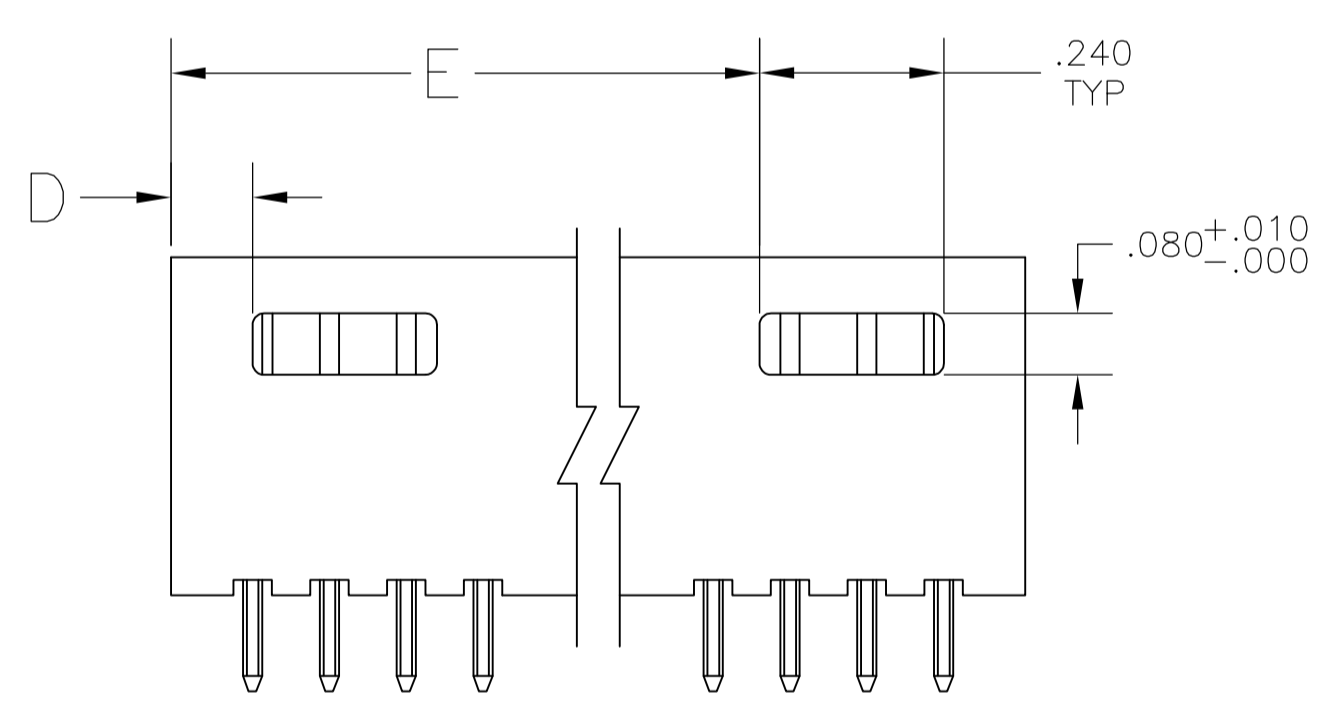
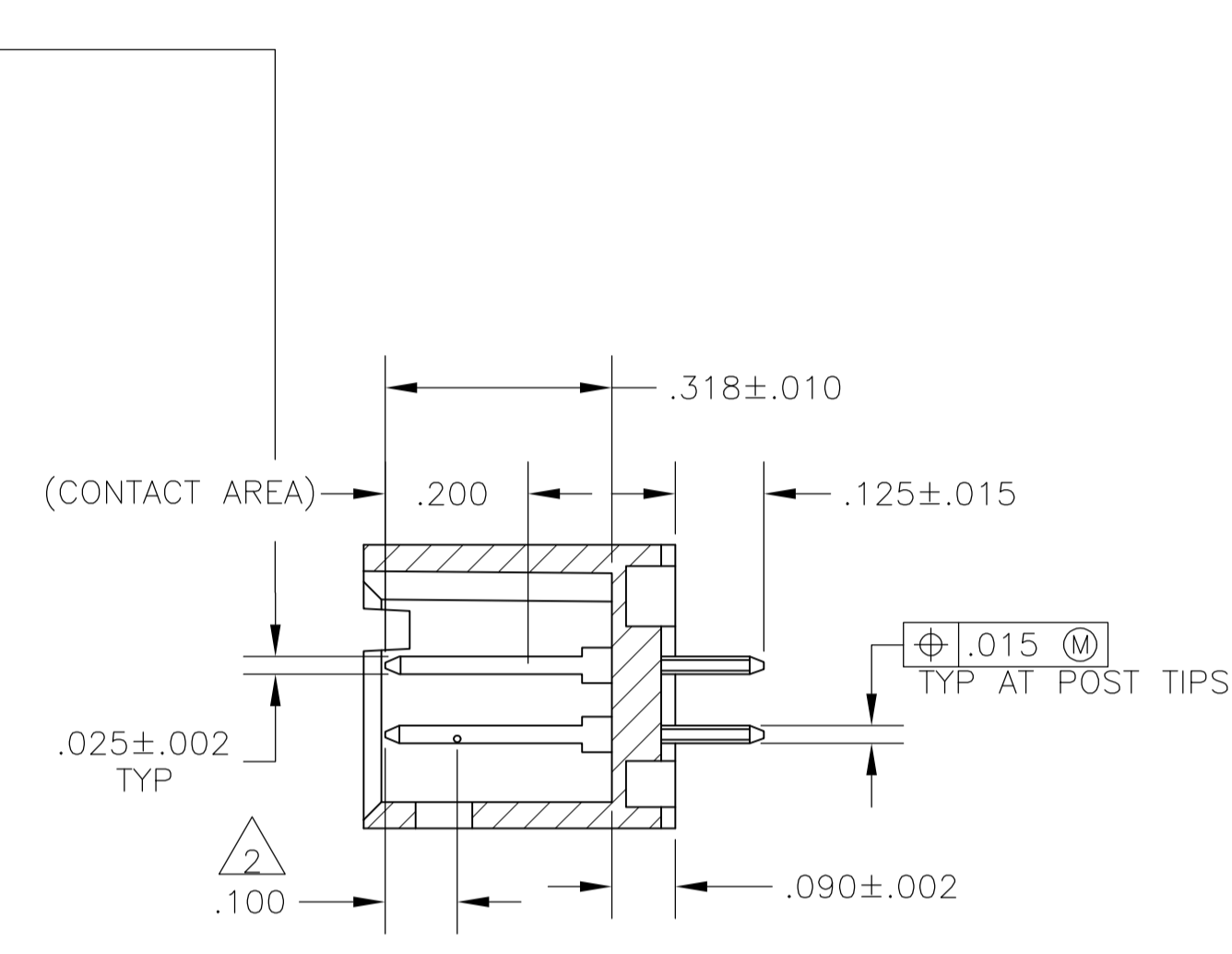
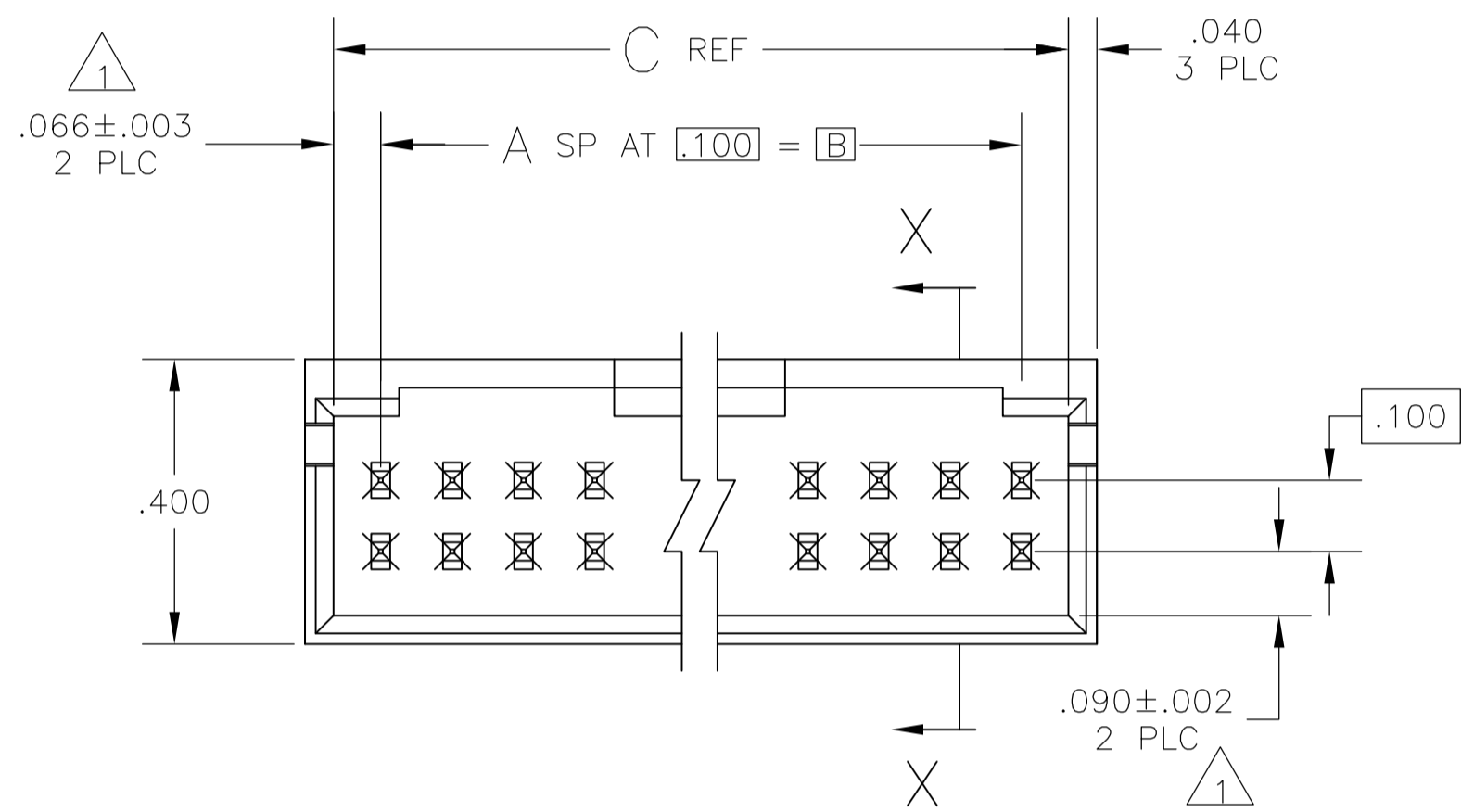
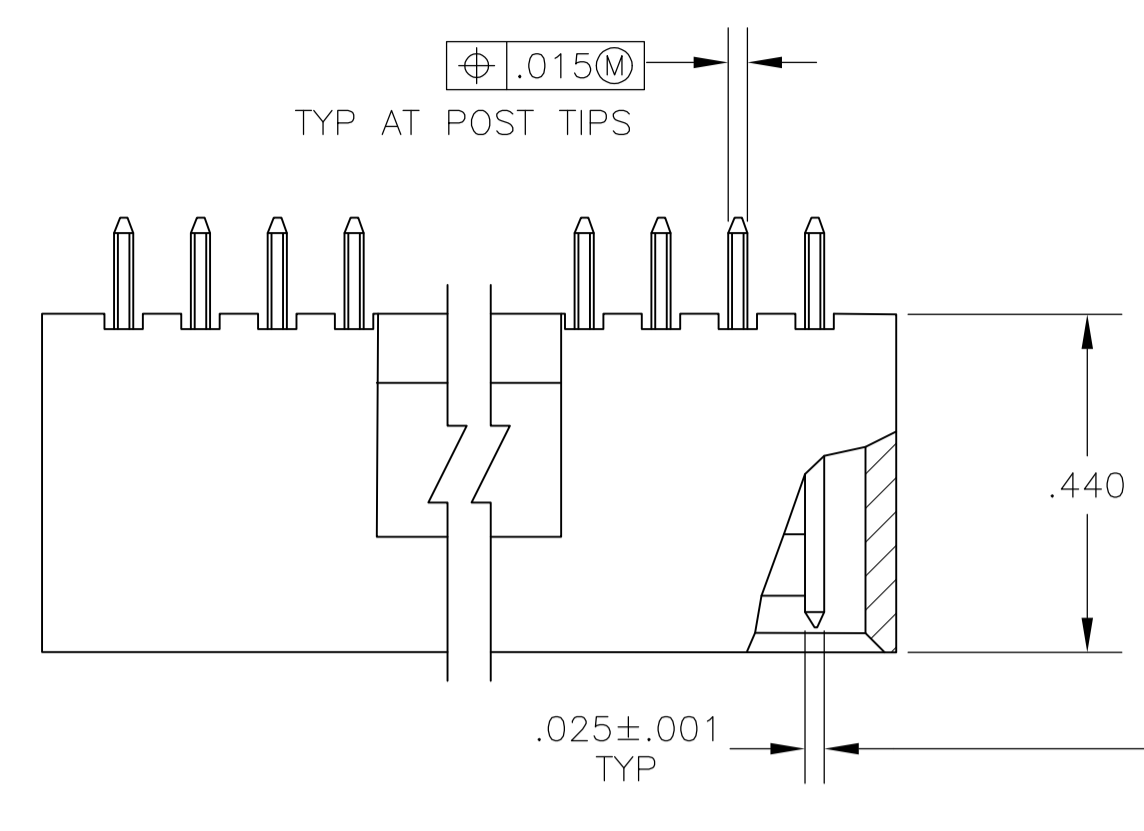


LOC		DIST		REVISIONS				
AD	00	REV	DATE	BY	CHK	APPV		
B	EC 0G3C 0216 05		26 DEC 05	BSV	JLG			
B1	REVISED PER ECO-09-020689		22AUG09	KK	AEG			



RECOMMENDED HOLE LAYOUT

- 1 THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING.
- 2 POINT OF MEASUREMENT FOR PLATING THICKNESS
- 3. PARTS TO BE PACKAGED IN TUBES.
- 4 HOUSING: FLAME RETARDANT THERMOPLASTIC, COLOR-BLACK.
POST: PHOSHOR BRONZE.
- 5 POSTS: .000015 GOLD IN CONTACT AREA, .000100-.000200 MATTE TIN-LEAD ON SOLDER TAIL, ALL OVER .000050 NICKEL.
- 6 POSTS: .000015 GOLD IN CONTACT AREA, .000100-.000200 MATTE TIN ON SOLDER TAIL, ALL OVER .000050 NICKEL.
- 7 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

7 OBSOLETE	6	5	---	.306	.732	.600	6	14	5-147374-1
			---	.306	.732	.600	6	14	147374-1
PLATING	E	D	C	B	A		NO OF POSN	ASSEMBLY PART NUMBER	

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DIN 9138 HAYMAKER 21DEC99	Tyco Electronics Corporation Harrisburg, Pa 17105-3608
0 PLC ± -	1 PLC ± -	CHK J.GESFORD 21DEC99	
	2 PLC ± -	APVD J.GESFORD 21DEC99	NAME HDR ASSY, MOD II, SHROUDED, 4 SIDES, DBL ROW, VERTICAL, .100X.100 WITH .025 SQ POSTS SPECIAL PACKAGING
	3 PLC ± 0.1X(.005)	APPLICATION SPEC	
MATERIAL	FINISH SEE TABLE	WEIGHT	RESTRICTED TO
4		A1 00779 C=147374	SCALE 4:1 SHEET 1 OF 1 REV B1

CUSTOMER DRAWING