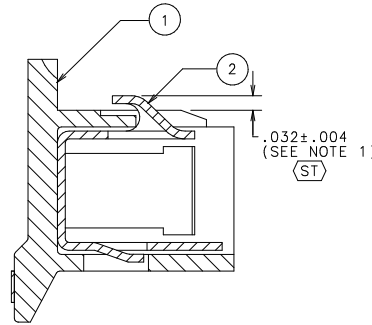


PART NO.	KNOB ①	KNOB COLOR	MARKING	FOIL ③
03480001Z	-348001-3	RED	-	-
03480002Z	-348002-3	GREEN	-	-
03480003Z	-348003-3	YELLOW	-	-
03480004Z	-348004-3	BLUE	-	-
03480005Z	-348005-3	WHITE	-	-
03480007Z	-348007-3	BLACK	-	-
03480009Z	-348009-3	GRAY	-	-
03480007ZXS7	-348007-3	BLACK	7A MAX.	-425701
03480007ZXS8	-348007-3	BLACK	8A MAX.	-425701
03480007ZXS10	-348007-3	BLACK	10A MAX.	-425701
03480007ZXS12	-348007-3	BLACK	12A MAX.	-425701
03480007ZXS15	-348007-3	BLACK	15A MAX.	-425701
03480007ZXS3	-348007-3	BLACK	3A MAX.	-425701
03480009ZXS8	-348009-3	GRAY	8A MAX.	-425701



NOTES:

- WITH KNOB ASSEMBLY POSITIONED OVER A .250 DIA. PIN, THE HEIGHT OF THE LOCK TAB MUST BE HELD TO DIMENSION SHOWN TO INSURE PROPER LATCHING WITH BODY ASSEMBLY.
- FOIL QTY/M IS ONE HALF OF ACTUAL BECAUSE THE 1/2 WIDTH OF ROLL IS USED, THEN TURNED AROUND AND OTHER 1/2 USED.
- AMP. MARKING IS HOT STAMPED INTO KNOB. SEE CHART FOR CORRECT MARKING.

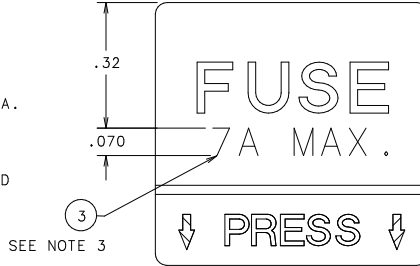
PACKAGING NOTES:

STANDARD PACKAGE AS FOLLOWS:

PLACE KNOB ASSEMBLIES (3000 PCS MAX) INTO SMALL TOTE -580566. COVER AND APPLY BARCODE LABEL -914-796 PRINTED TO GENERAL LABEL SPEC. LS-000003.

FOR SMALLER QUANTITIES, PACK AS FOLLOWS:

QUANTITY OF ASSEMBLIES PER CONTAINER IS VARIABLE AS LONG AS CONTAINER CAN BE CLOSED WITHOUT DAMAGING PARTS. CARTONS SHOULD BE LINED WITH A BAG, SEALED WITH TAPE -088120 AND BARCODE LABELED WITH -914-796 PRINTED PER GENERAL LABEL SPEC. LS-000003.



4	SEE CHART	TAPE, FOIL (NOTE 2)	FT
3	-348000-5	INSERT	31.25
2		KNOB	1000
1		EA	1000
NO	COMPONENT NO	DESCRIPTION	QTY/M
			U/M

UNLESS OTHERWISE SPECIFIED, DIMENSIONS DO NOT INCLUDE PLATING.

QTY	UNIT	DESCRIPTION
		DENOTES CRITICAL CHARACTERISTICS.
		DENOTES CPK DIMENSIONS - MINIMUM CPK VALUE
		DENOTES A CHARACTERISTIC THAT PROVIDES AN INDICATION OF THE PROBABILITIES OF FAILURE TO OCCUR FOR MEASUREMENT SYSTEMS THAT ARE TO BE USED IN THE INSPECTION PROCEDURE.
		INDICATES THE INSPECTION PROCEDURE TO BE USED FOR MEASUREMENT SYSTEMS THAT ARE TO BE USED IN THE INSPECTION PROCEDURE.
		DENOTES CP DIMENSIONS - MINIMUM CP VALUE
		INDICATES THE DIMENSIONAL LIMITATIONS TO BE WITHIN THE DIMENSIONAL LIMITATIONS FOR MAXIMUM TOOL LIFE.

BILL OF MATERIAL					
MATERIAL SPEC		FINISH		SCALE	
DRW	KAM	DATE	12/4/97	4:1	
CHK		DATE		SUPER DRW	
APPD		DATE		RAW STK WT	
				LBS/M	
TOLERANCE UNLESS OTHERWISE SPECIFIED					
TWO PLACE DEC ±.01					
THREE PLACE DEC ±.005					
ANGULAR ±1°					
TITLE					
LOW PROFILE KNOB ASS'Y					
REVISION		CHK	APD		
E 38882C-REVISE & REDRAWN IN NEW STRUCTURE 1/6/98 KAM					
F 38967D - TAPE FOIL WAS 375.0 FT., MARKING COL. WAS					
- LEGEND, ADDED NOTE 3					
ADDED -914-796 STD PACK					
- NOTE 02/27/98 GNIK					

UNLESS OTHERWISE SPECIFIED, DIMENSIONS DO NOT INCLUDE PLATING.

UNCONTROLLED DOCUMENT

REVISION	DATE	BY	CHK	APD

DESIGN: ILLINOIS TOOL WORKS INC. ILLINOIS 60016

FINAL

03480001Z THRU 03480009ZXS8

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