



REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	B	CHANGE PER DCO	06/175	1/24/80 <i>Blair</i>

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NOTES:

- MATERIALS
 - I-A INSULATION SLEEVE; HEAT SHRINKABLE, RADIATION CROSSLINKED MODIFIED POLYVINYLIDENE FLUORIDE, TRANSPARENT BLUE.
 - I-B SOLDER PREFORM; SOLDER PREFORM WITH FLUX TYPE: Sb5 SRAP PER QQ-S-571.
 - I-C MELTABLE INSERTS; LOW OUTGASSING IMMERSION RESISTANT THERMOPLASTIC
 - I-D CARRIER STRIP; ADHESIVE COATED HIGH TEMPERATURE TAPE.
- A CTA-0027 ASSEMBLY CONSISTS OF 20 EACH CTA-0025 SOLDER SLEEVE WIRE TERMINATORS.
- THESE SLEEVES ARE DESIGNED TO ATTACH "20 THROUGH" "26 GAGE TIN PLATED OR SILVER PLATED CONDUCTORS TO TERMINALS OF A **Raychem** MTC100 SERIES WAFER.

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CONNECTOR SPECIFICATION CONTROL DRAWING

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES BRACKETED DIMENSIONS () ARE METRIC AND TOLERANCES ARE: .XXX: ± (M. M.) .XX: ± (M. M.) Δ: ±	DRAWN	SA. LOPEZ	5/19/79
	CHECKED	<i>Roy</i>	
	APPROVED	<i>B. Yates</i>	5/31/79
	APPROVED	<i>E. Steuler</i>	6/5/79
	APPROVED	<i>ffo</i>	6/11/79
	PROJECT	6448 - 7055	

Raychem			RAYCHEM CORPORATION 300 CONSTITUTION DRIVE MENLO PARK, CALIFORNIA 94025
TITLE SOLDER PAK ASSEMBLY, DOUBLE MELTABLE INSERT - 20 SLEEVES TEMP RATING 150°C(Sb5) MTC100 SERIES			
SIZE	CODE IDENT	DWG. NO.	
B	NO. 06090	CTA-0027	
WEIGHT		SHEET 1 OF 1	

DO NOT SCALE THIS DRAWING