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DIST 60

NOTES:

1. ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.

△ USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.

△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.

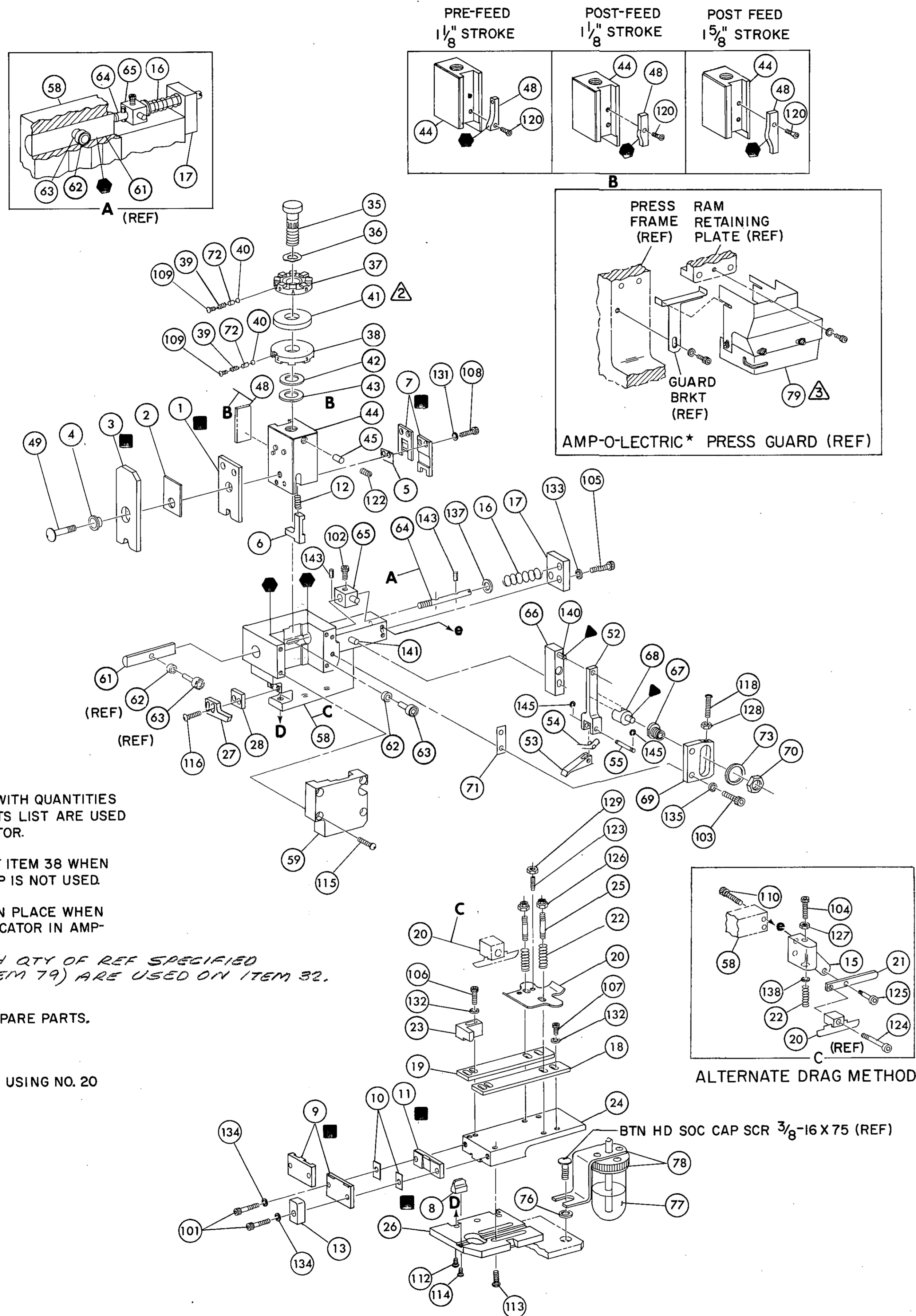
A. PARTS WITH QTY OF REF SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 32.

KEY:

■ RECOMMENDED SPARE PARTS.

▲ LUBRICATE DAILY USING NO. 20 MACHINE OIL.

● GREASE LIGHTLY.



REF	QTY	PART NO	DESCRIPTION	ITEM NO
REF	1	21045-3	RING, RETAINING 'C' (.187 DIA) FEED PIN	145
REF	1	5-21028-1	PIN, SLOT SPG (.12 DIA X .50) FD ADJ ROD	143
REF	1	1-21030-7	PIN, DOWEL (.187 DIA X 1.50) HOUSING	141
REF	1	1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	140
REF	1	22260-5	WASHER, FLAT (NO 6) DRAG SPRING	138
REF	1	21899-4	WASHER, FLAT (5/16 DIA) SCR ADJ	137
REF	1	21024-5	WASHER, LOCK (NO 10) FEED ADJ PLATE	135
REF	1	21024-5	WASHER, LOCK (NO 10) SHEAR PLATES	134
REF	1	21024-5	WASHER, LOCK (NO 10) FEED ROD GUIDE	133
REF	1	21024-4	WASHER, LOCK (NO 8) STRIP GUIDE	132
REF	1	21024-4	WASHER, LOCK (NO 8) SHEAR BLADE	131
REF	1	21018-4	NUT, HEX MACH (4-40) DRAG	130
REF	1	21068-5	NUT, HEX MACH (6-32) FD ADJ PLATE	128
REF	1	21018-7	NUT, HEX MACH (10-32) DRAG SPRING	127
REF	2	21022-2	NUT, HEX SELF-LKG (8-32) DRAG STUD	126
REF	2	5-21004-7	SCR, SKT HD SHLD (250 DIA X .25) DRAG ARM	125
REF	1	21004-5	SCR, SKT HD SHLD (250 DIA X 1.00) DRAG	124
REF	2	4-21078-8	SCR, SKT SET OVAL POINT (4-40 X .75) DRAG	123
REF	1	21009-2	SCR, SKT SET (1/4-20 X 25) (LOC-WEL) RAM	122
REF	1	2-21003-0	SCR, FLAT HD SKT CAP (6-32 X .50) CAM	120
REF	1	3-21064-2	SCR, RD HD MACH (6-32 X 1.50) FEED ADJ	118
REF	2	2-21002-2	SCR, BTN HD SKT CAP (8-32 X .50) STRIPPER	116
REF	1	2-21002-9	SCR, BTN HD SKT CAP (10-32 X .75) HSG CAP	115
REF	1	22733-8	SCR, BTN HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	114
REF	4	3-21002-3	SCR, BTN HD SKT CAP (1/4-20 X .50) STR GDE PL	113
REF	1	1-24073-9	SCR, BTN HD SKT CAP (1/4-20 X .75) BASE PL	112
REF	1	2-21000-4	SCR, SKT HD CAP (6-32 X 1.00) DRAG ADAPTOR	110
REF	2	2-3030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	109
REF	2	2-21000-6	SCR, SKT HD CAP (8-32 X .38) SHEAR BLADE	108
REF	3	7-21000-4	SCR, SKT HD CAP (8-32 X .31) STRIP GUIDE	107
REF	2	2-21000-8	SCR, SKT HD CAP (8-32 X .62) STRIP GUIDE	106
REF	1	3-21000-7	SCR, SKT HD CAP (10-32 X .75) FD ROD GUIDE	105
REF	1	3-21000-9	SCR, SKT HD CAP (10-32 X 1.00) DRAG SPRING	104
REF	1	3-21000-6	SCR, SKT HD CAP (10-32 X .62) FD ADJ PLATE	103
REF	1	3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLK	102
REF	1	3-21000-8	SCR, SKT HD CAP (10-32 X .88) SHEAR PLATE	101
REF	1	455745-1	GUARD, WINDOW	79
REF	1	465184-9	LUBRICATOR ASSY	78
REF	1	455985-1	OIL, LUBRICATING	77
REF	1	454406-1	SPACER, LUB BRACKET	76
REF	1	458109-1	WASHER, FLAT (SPECIAL)	73
REF	1	690603-1	SPRING, ASSIST	72
REF	1	690517-1	SPACER	71
REF	1	22594-8	NUT, HEX	70
REF	1	240628-1	PLATE, ADJ	69
REF	1	240626-1	SHAFT, PIVOT	68
REF	1	240633-1	BUSHING	67
REF	1	455680-1	LEVER, INTERMEDIATE	66
REF	1	240629-1	BLOCK, PIVOT	65
REF	1	240632-2	SCREW, ADJ	64
REF	1	240659-3	PIN, CAM ROLLER	63
REF	1	240658-1	CAM, ROLLER	62
REF	1	454398-1	ROD, FEED	61
REF	1	454220-1	CAP, RAM	59
REF	1	453736-1	HOUSING	58
REF	1	240624-1	PIN, FEED FINGER	55
REF	1	691499-1	SPRING, FEED FINGER	54
REF	1	240635-1	FINGER, FEED	53
REF	1	240634-1	LEVER, TERMINAL	52
REF	1	7-21002-9	BOLT, CRIMPER	49
REF	1	690602-5	CAM, PRE FEED 1 1/8 STROKE	48
REF	1	690191-1	PLUG, NYLON	45
REF	1	455674-1	RAM	44
REF	1	690125-1	WASHER, LAMINATED	43
REF	1	690124-1	WASHER, RAM	42
REF	1	23241-6	SPACER, DISC	41
REF	2	690170-1	BALL, STEEL	40
REF	2	690170-1	SPRING, COMPRESSION	39
REF	1	690142-3	DISC, INSULATION	38
REF	1	4-690141-9	DISC, WIRE	37
REF	1	22480-5	WASHER, SPRING	36
REF	1	690212-1	POST, RAM	35
REF	1	458980-1	APPLICATOR, BASIC (SUB ASSY)	32
REF	1	3-690451-2	SPACER, STRIPPER	28
REF	1	240639-1	STRIPPER	27
REF	1	455676-1	PLATE, BASE	26
REF	2	22354-8	DRAG, STUD	25
REF	1	455678-4	PLATE, STRIP GUIDE	24
REF	1	240825-7	PLATE, STRIP HOLD	23
REF	2	4-22281-1	SPRING, DRAG	22
REF	1	240636-1	LEVER, DRAG	21
REF	1	454177-1	DRAG, STOCK	20
REF	1	454209-1	GUIDE, STRIP (REAR)	19
REF	1	454209-1	GUIDE, STRIP (FRONT)	18
REF	1	454178-1	GUIDE, FEED ROD	17
REF	1	4-22284-9	SPRING, FEED RETURN	16
REF	1	690481-3	ADAPTER, DRAG	15
REF	1	23846-1	SPACER, HOLD DOWN	14
REF	1	23846-1	SPRING, HOLD DOWN	13
REF	1	240833-4	PLATE, REAR SHEAR	12
REF	1	1-690496-9	PLATE, FRONT SHEAR	11
REF	1	5-240693-6	SPACER, SHEAR PLATE	10
REF	1	1-690474-8	PLATE, FRONT SHEAR	9
REF	1	4-240641-8	ANVIL	8
REF	1	238009-1	BLADE, SLUG	7
REF	1	1-456135-4	HOLD DOWN, TERMINAL	6
REF	1	455888-5	SPACER, SHEAR BLADE	5
REF	1	1-456404-6	SPACER, TUBULAR	4
REF	1	455888-5	CRIMPER, INSULATION	3
REF	1	455888-5	SPACER, INSULATION	2
REF	1	455888-5	CRIMPER, WIRE	1

CRIMPING DATA				APPLICATOR WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH	66140	
A	.040	(1) 24, 22, OR 20			
B	NOT USED				
C	NOT USED				
D	NOT USED				
CRIMP	SIZE	TYPE	FEED	APPL INST	
WIRE	.070	F	.609	A18039	
INSUL	.090	0			
WIRE RANGE	24-20	INSULATION RANGE	.048-.071	PRESS NO 565435-5	
REMARKS AMP-O-LECTRIC PRE FEED					

REVISION RECORD	APP DATE	REVISION RECORD	APP DATE	REVISION RECORD	APP DATE
1	0150-0515-95	1	0150-0515-95	1	0150-0515-95