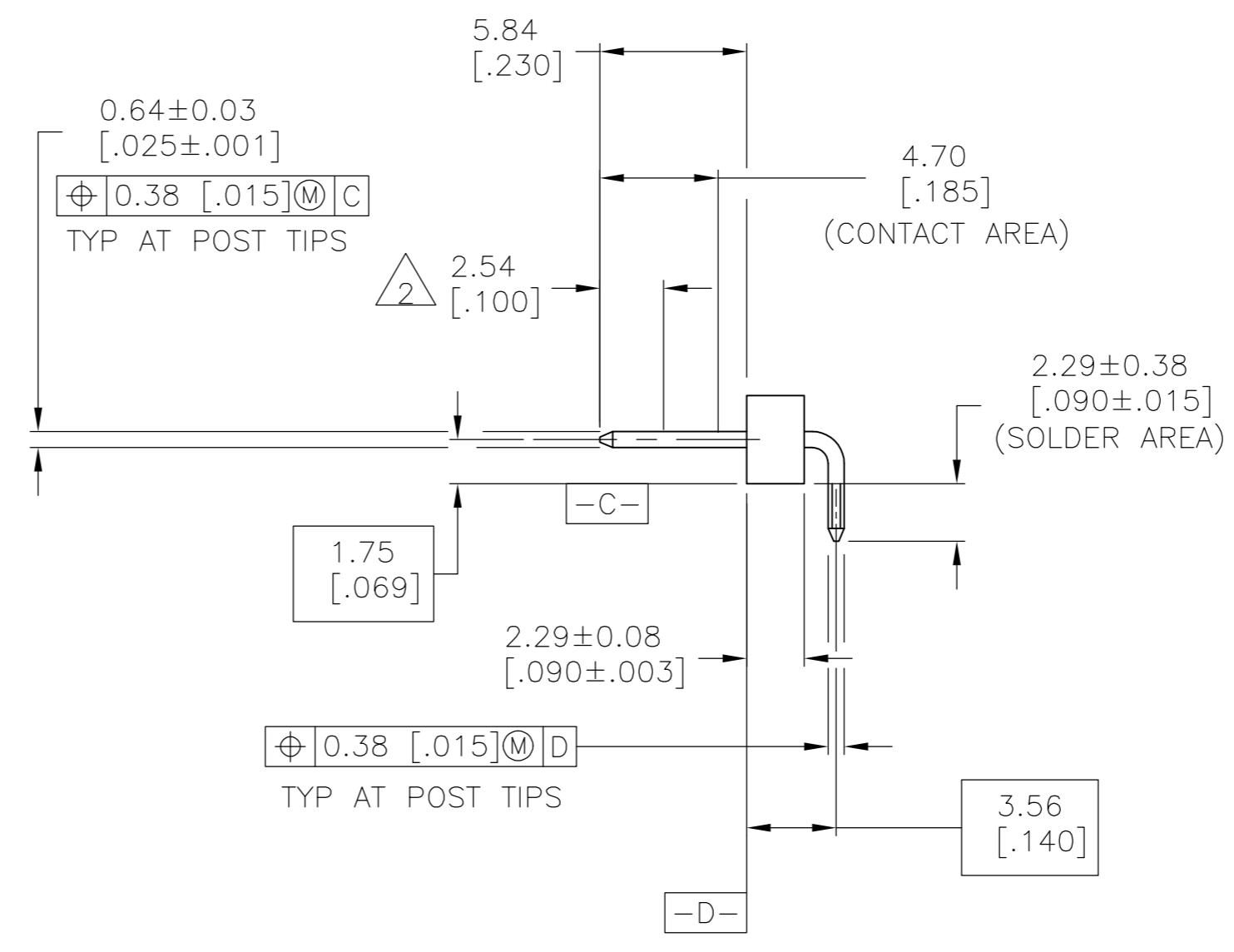
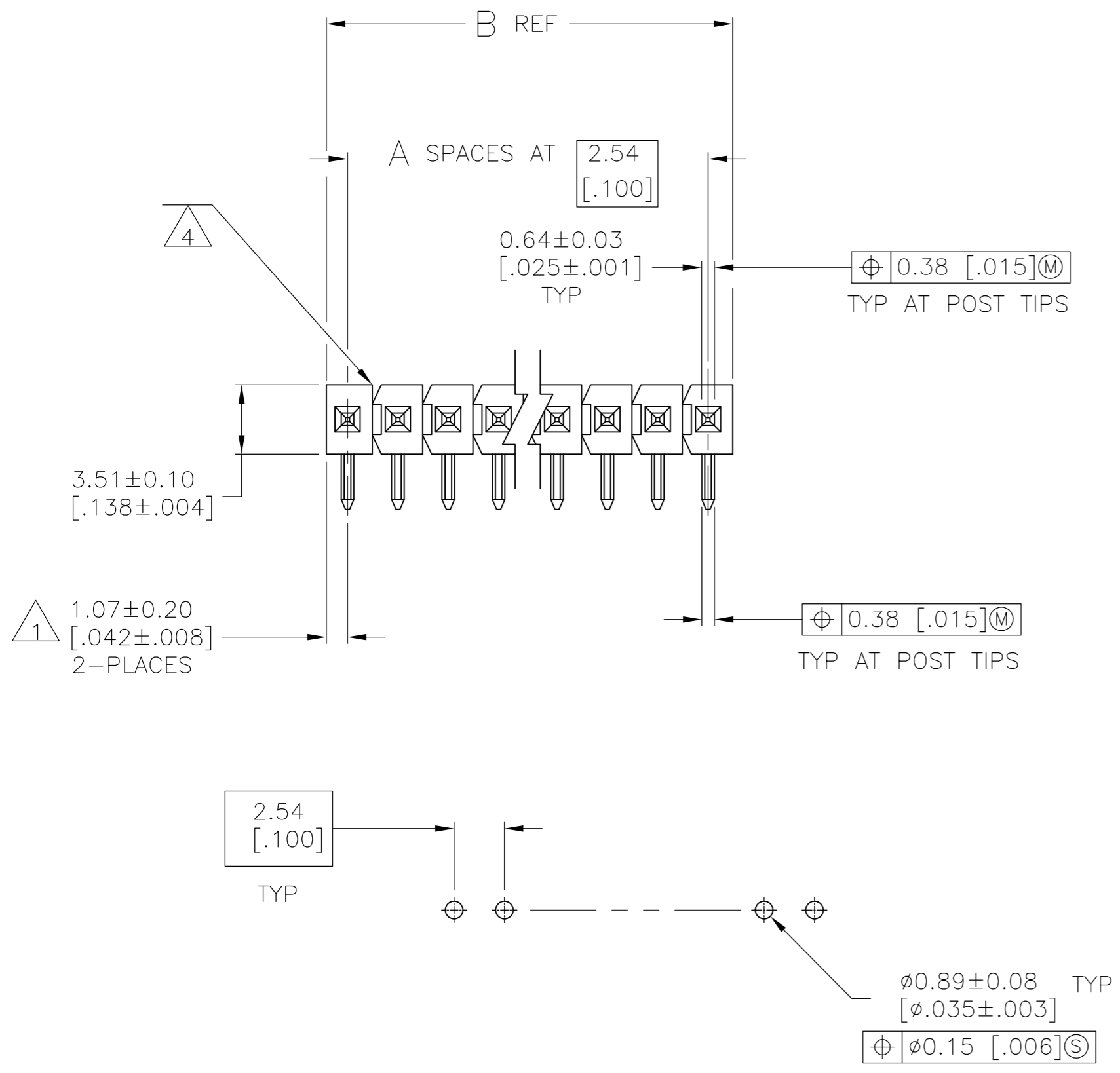


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LOC		DIST		REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD		
		C		REVISED PER ECO-14-006554	09MAY2014	NK	MM



RECOMMENDED HOLE LAYOUT FOR MANUAL INSERTION

- 1 THE NOTED DIMENSION APPLIES AT THE INTERSECTION OF THE POST AND HOUSING.
- 2 POINT OF MEASUREMENT FOR PLATING THICKNESS.
- 3 HOUSING: GLASS FILLED THERMOPLASTIC, COLOR- BLACK (WILL WITHSTAND VAPOR PHASE REFLOW)  
POSTS: PHOSPHOR BRONZE.
- 4 BREAK AWAY NOTCH ANGLE CAN BE ORIENTED TO THE RIGHT (AS SHOWN) OR TO THE LEFT.
- 5 0.000076[.0000030] MIN GOLD OVER 0.00068[.000027]Pd/Ni CONTACT AREA .00254[.000100]-.00508[.000200] MATTE TIN ON SOLDER AREA, ALL OVER .00127[.000050] MIN NICKEL.

5	101.19 3.984	39	40	4-1977961-0
5	2.13 [.084]	0	1	1977961-1
PLATING	B	A	NO OF POSN	ASSEMBLY PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DWN	KIRAN HOLAL	20SEP2013		TE Connectivity HDR ASSY,MOD II,BREAKAWAY RIGHT ANGLE, SGL-ROW,.100 .025 SQUARE POSTS
CHK	MIKE MILLER	20SEP2013		
APVD	MIKE MILLER	20SEP2013		
PRODUCT SPEC				
APPLICATION SPEC				
MATERIAL	3	SEE TABLE	WEIGHT	-
DIMENSIONS: mm [INCHES]		TOLERANCES UNLESS OTHERWISE SPECIFIED:	SIZE	A2
0 PLC ± - 1 PLC ± - 2 PLC ± 0.13[.005] 3 PLC ± - 4 PLC ± - ANGLES ± -		FINISH	CAGE CODE	00779
			DRAWING NO	C=1977961
			RESTRICTED TO	-
			SCALE	4:1
			SHEET	1 of 1
			REV	C