

PART NUMBER	REV	FIRST USED
567902-1	C	854040-4

TERMINAL NAME:		VISIBLE PAD LTR		CRIMPING DATA	
PIN	SOCKET	CRIMP HEIGHT	WIRE SIZE		
171636	171637	.051 ±.002	(1)16 OR (2)20		
		.048 ±.002	18		
		NOT	USED		
		.042 ±.002	20		
CRIMP	SIZE	TYPE	RANGE		
WIRE	.070	F	20-16		
INSUL	.140	F	.079-.126 OR (2) .094		
FEED	APPL INST	SET UP GAGE	LAYOUT		
.472	AI SEE CUSTOMER MANUAL	NONE	L1284		
TERM APPL SPEC	114-5050	WIRE STRIP LENGTH	-		

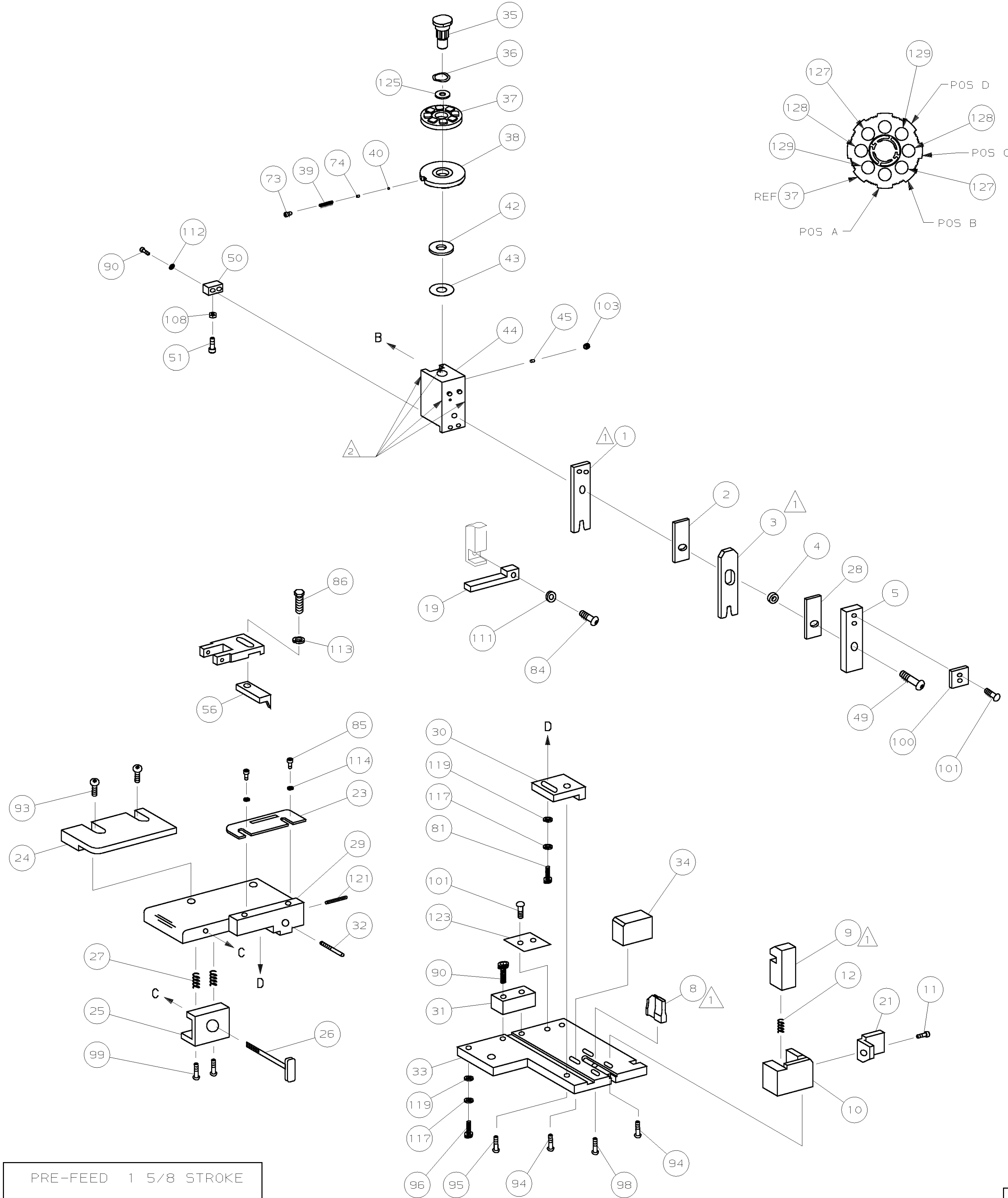
SIM TO HDM 567251

QTY	REV	REF	DESCRIPTION	ITEM NO
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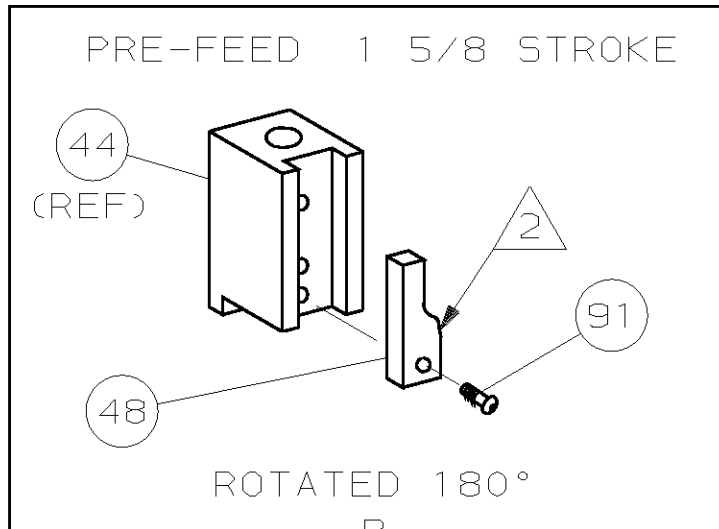
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LOC A
DIST 66



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 ITEM NOT SHOWN



QTY	REV	REF	PART NO	DESCRIPTION	ITEM NO
2	-	C	2-354779-6	PIN, WIRE DISC (.3120)D	129
2	-	C	2-354779-0	PIN, WIRE DISC (.3090)C	128
2	-	C	3-354779-8	PIN, WIRE DISC (.3180)B	127
					126
1	-	A	986950-1	WASHER, FLAT PRECISION	125
					124
1	-	B	690701-2	PLATE, SERIAL NO.	123
					122
1	-	A	4-21028-0	PIN, SLT SPR(φ.093x.75)ST GDE PL	121
					120
2	-	A	21899-2	WASHER, FLAT (#10)S G ADJ BLK	119
					118
2	-	A	21024-5	WASHER, LOCK (#10)ADJ BLOCK	117
					116
					115
2	-	A	21024-2	WASHER, LOCK (#4)FRONT STP GUIDE	114
REF	-	A	21024-4	WASHER, LOCK (#8)FEED FINGER	113
2	-	A	21024-4	WASHER, LOCK (#8)DEP-HOLD	112
REF	-	A	21024-4	WASHER, LOCK (#8)STRIPPER	111
					110
					109
1	-	A	21018-5	NUT, HEX (#6)HOLD DOWN	108
					107
					106
					105
1	-	A	21009-2	SCR, SKT 5ET (1/4-20x.25 LW)RAM	104
					103
					102
4	-	A	21017-2	SCR, DRIVE (#2x.19)ID PLATE	101
1	-	B	819347-1	PLATE, IDENTIFICATION	100
2	-	A	3-21002-0	SCR, BHC (10-32x.88)DRAG	99
1	-	A	22733-8	SCR, BHC (8-32x.38 LW)ANVIL	98
					97
1	-	A	3-21000-8	SCR, SHC (10-32x.88)MOUNTING	96
1	-	A	2-21002-7	SCR, BHC (10-32x.50)S6 ADJ BLK	95
4	-	A	2-21002-2	SCR, BHC (8-32x.50)SHEAR-TERM SUP	94
2	-	A	2-21002-2	SCR, BHC (8-32x.50)R STP GDE	93
					92
1	-	A	1-21002-7	SCR, SHC (6-32x.50)CAM	91
4	-	A	2-21000-7	SCR, SHC (8-32x.50)SCR BLK	90
					89
					88
					87
REF	-	A	2-22603-0	SCR, HEX HD (8-32x.31)FEED FINGER	86
2	-	A	1-21000-3	SCR, SHC (4-40x.25)F ST GUIDE	85
REF	-	A	22733-9	SCR, BHC (8-32x.50 SL)STRIPPER	84
					83
					82
1	-	A	3-22603-1	SCR, HEX (10-32x.38)50 ADJ BL	81
					80
					79
					78
2	-	B	463310-4	BLADE, STRIPPING (#18)	77
					76
					75
1	-	A	690603-1	SPRING, ASSIST	74
1	-	A	23030-1	SCR, SKT CAP (6-32x.25)CP DSC	73
					72
					71

QTY	REV	REF	PART NO	DESCRIPTION	ITEM NO
-1	U/M				
REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)					
QTY	REV	REF	PART NO	DESCRIPTION	ITEM NO
-1	U/M				
REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)					

DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED:

2 PLC DEC ±
3 PLC DEC ±
4 PLC DEC ±

ANGLES ±
SURF TEXTURE: ✓
REMOVE BURRS, BREAK SHARP EDGES R.015 MAX

MATL - HT TR - FIN -

DR 11/3/93 APP 11-9-93
M. O'BRINE B. WOLFE
CHK 11-9-93 REL 11/18/93
C. ERISMAN G. OCHENIS

AMP AMP Incorporated
Harrisburg, PA 17105-3608

NAME: STRIPPER CRIMPER APPLICATOR MACHINE REF: STRIPPER CRIMPER

SCALE: - DWG NO: 567902 SHEET: 1 OF 1 REV: C

CASE CODE: 00779 CUSTOMER AND ASSEMBLY DRAWING RESTRICTED TO

567902