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LOC	DIST	REVISIONS					
CM	0	P	LTR	DESCRIPTION	DATE	DWN	APVD
		G1		REVISED PER ECO-11-004917	11MAR11	RK	HMR

RECOMMENDED LAYOUT FOR 1.57 [.062] THICK BOARD
 TOLERANCES NON-ACCUMULATIVE

- PINS TO COMPLY WITH AMP SOLDERABILITY SPEC. 109-11-3.
- DIMENSIONS SHOWN IN BRACKETS ARE IN INCHES.
- 0.00076 [.000030] MIN GOLD PLATE IN THE LOCALIZED GOLD PLATE AREA, 0.00381 [.000150] MATTE TIN LEAD IN THE LOCALIZED TIN LEAD PLATE AREA, BOTH OVER 0.00127 [.000050] MIN NICKEL.
- 0.00381 [.000150] MATTE TIN LEAD OVER 0.00127 [.000050] MIN NICKEL ENTIRE LENGTH OF PIN.
- 0.00381 [.000150] MATTE TIN OVER 0.00127 [.000050] MIN NICKEL ENTIRE LENGTH OF PIN.
- 0.00076 [.000030] MIN GOLD PLATE IN THE LOCALIZED GOLD PLATE AREA, 0.00381 [.000150] MATTE TIN LEAD IN THE LOCALIZED TIN LEAD PLATE AREA, BOTH OVER 0.00127 [.000050] MIN NICKEL.

BRASS	6	NYLON, UL94V-0	WHITE	1-770872-1
BRASS	5	NYLON, UL94V-0	WHITE	1-770872-0
BRASS	3	NYLON, UL94V-0	WHITE	770872-2
BRASS	4	NYLON, UL94V-0	WHITE	770872-1
MATERIAL	FINISH	MATERIAL	COLOR	PART NO.

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN		08JUN05	
mm		0 PLC	± -	S	CARPENTER		
		1 PLC	± -	CHK	R JONES	28JUL2003	
		2 PLC	± 0.13	APVD	R JONES	28JUL2003	
		3 PLC	± -	PRODUCT SPEC			
		4 PLC	± -	APPLICATION SPEC			
		ANGLES	± -	WEIGHT			
MATERIAL		FINISH		CUSTOMER DRAWING			

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A2	00779	C=770872	-

SCALE	SHEET	REV
5:1	1 of 1	G1

1471-9 (3/11)

770872