

## Controller - ILC 200 IB - 2729800

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Inline controller, without connecting plug and labeling field. The controller is installed instead of a standard Inline bus coupler. It connects the station to the higher-level INTERBUS network in the same way as a bus coupler.

### Product description

With the Inline Control CPU, the Inline station is transformed into a modular compact controller. The Inline controller is installed instead of the standard Inline bus terminal module. The Inline Control connects the station to the higher-level network, just like a bus terminal module. The integrated control functions can be programmed according to IEC 61131-3. These functions permit distributed and independent control of the Inline installation system. Fast inputs and outputs ensure short response times.

Use of the Inline controller or other Remote Field Controllers permits to set up pre-tested mechanical and electrical units that can be combined as desired to form a complete solution. By combining tested mechanical, electrical, I/O device and control program functional units, planning, installation and startup times are considerably reduced. Systems can also be expanded in a flexible manner by following this principle.

#### Programming with PC WORX

The Inline controller is programmed with PC WORX automation software. The programs are created using the international IEC 61131-3 standard. They are downloaded either over the INTERBUS interface or over the local RS-232 interface. Programs and configuration data are stored in the integrated flash memory in a non-volatile way. 8 Kbytes of non-volatile (NV)RAM is available for the remanent storage of variables and flags.

### Product Features

- ✓ Fast inputs for interrupt processing, event counting, and period measurement
- ✓ 24 V high-speed outputs for pulse width modulation



### Key commercial data

Packing unit	1 pc
Weight per Piece (excluding packing)	387.0 GRM
Custom tariff number	85371091
Country of origin	Germany

### Technical data

#### Note

Utilization restriction	EMC: class A product, see manufacturer's declaration in the download area
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### Dimensions

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## Technical data

### Dimensions

Width	109.8 mm
Height	119.8 mm
Depth	71.5 mm

### Ambient conditions

Degree of protection	IP20
Ambient temperature (operation)	0 °C ... 55 °C
Ambient temperature (storage/transport)	-25 °C ... 75 °C
Permissible humidity (operation)	5 % ... 85 % (non-condensing)
Permissible humidity (storage/transport)	5 % ... 85 % (non-condensing)
Air pressure (operation)	70 kPa ... 108 kPa (up to 3000 m above sea level)
Air pressure (storage/transport)	66 kPa ... 108 kPa (up to 3500 m above mean sea level)
Shock	25g, Criterion 1, according to IEC 60068-2-27
Vibration (operation)	2g, criterion 1 according to IEC 60068-2-6

### Control system

Programming tool	PC WORX
Diagnostics tool	DIAG+ from version 1.14

### Mechanical design

Weight	320 g
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### Data interfaces

Interface	INTERBUS local bus (master)
Connection method	Inline data jumper
Transmission speed	500 kBaud / 2 MBaud umschaltbar
Interface	Higher-level INTERBUS remote bus (slave)
Connection method	Inline shield connector
Interface	Parameterization/operation/diagnostics
Connection method	RS-232-C, 6-pos. MINI-DIN socket (PS/2), Inline shield connector
Transmission speed	19200 Baud

### Power supply

Power supply connection	8-pos. Inline connector
Typical current consumption	153 mA (no local bus device connected during idling, bus inactive)
Supply voltage	24 V DC
Supply voltage range	19.2 V DC ... 30 V DC
Residual ripple	±5 %
Power dissipation	<p></p>
Max. total permissible current consumption of all I/O terminal blocks	Communications power (7,5 V DC) ≤ 2 A DC

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## Technical data

### Power supply

	Analog supply (24 V DC) $\leq 0.5$ A
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### Fieldbus function

Amount of process data	max. 4096 Bit (INTERBUS-Master)
	160 Bit (INTERBUS-Slave)
Number of parameter data	max. 8 Byte (configurable)
Number of supported devices	max. 512
Number of local bus devices that can be connected	max. 63 (observe current consumption)
Number of devices with parameter channel	max. 62
Number of branch terminals with remote bus branch	max. 15
Module classification	INTERBUS master
Processing speed	1.3 ms

### Direct I/Os

Input name	Digital inputs
Number of inputs	4
Connection method	Inline potential distributor
Description of the input	Interrupt input, fast counter, pulse generator
Output name	Digital outputs
Number of outputs	2
Connection method	2, 3, 4-wire
Maximum output current per channel	500 mA
Number of pulse direction outputs	2
Limit frequency	20 kHz
Number of inputs	4
Input frequency	40 kHz

### IEC 61131 runtime system

Programming tool	PC WORX
Processing speed	1.3 ms (1 K bit instructions)
Program memory	typ. 384 kByte (32 K instructions (IL))
Mass storage	330 kByte
Retentive mass storage	8 kByte (NVRAM)
Number of data blocks	depends on mass storage
Number of timers, counters	depends on mass storage
Number of control tasks	8

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## Classifications

### eCl@ss

eCl@ss 4.0	27250203
eCl@ss 4.1	27240601
eCl@ss 5.0	27242215
eCl@ss 5.1	27242207
eCl@ss 6.0	27242207
eCl@ss 7.0	27242207

### ETIM

ETIM 2.0	EC000236
ETIM 3.0	EC000236
ETIM 4.0	EC000236
ETIM 5.0	EC000236

### UNSPSC

UNSPSC 6.01	43172015
UNSPSC 7.0901	43201404
UNSPSC 11	43172018
UNSPSC 12.01	43201404
UNSPSC 13.2	43201404

## Approvals

### Approvals

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Approvals

GOST / UL Listed / cUL Listed / cULus Listed

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Ex Approvals

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Approvals submitted

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### Approval details

GOST 
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# Controller - ILC 200 IB - 2729800

## Approvals

UL Listed 

cUL Listed 

cULus Listed 

## Drawings

Dimensioned drawing

