

# Customer Information Sheet

DRAWING No.: Z80-255, Z80-244, Z80-259 SHT 3

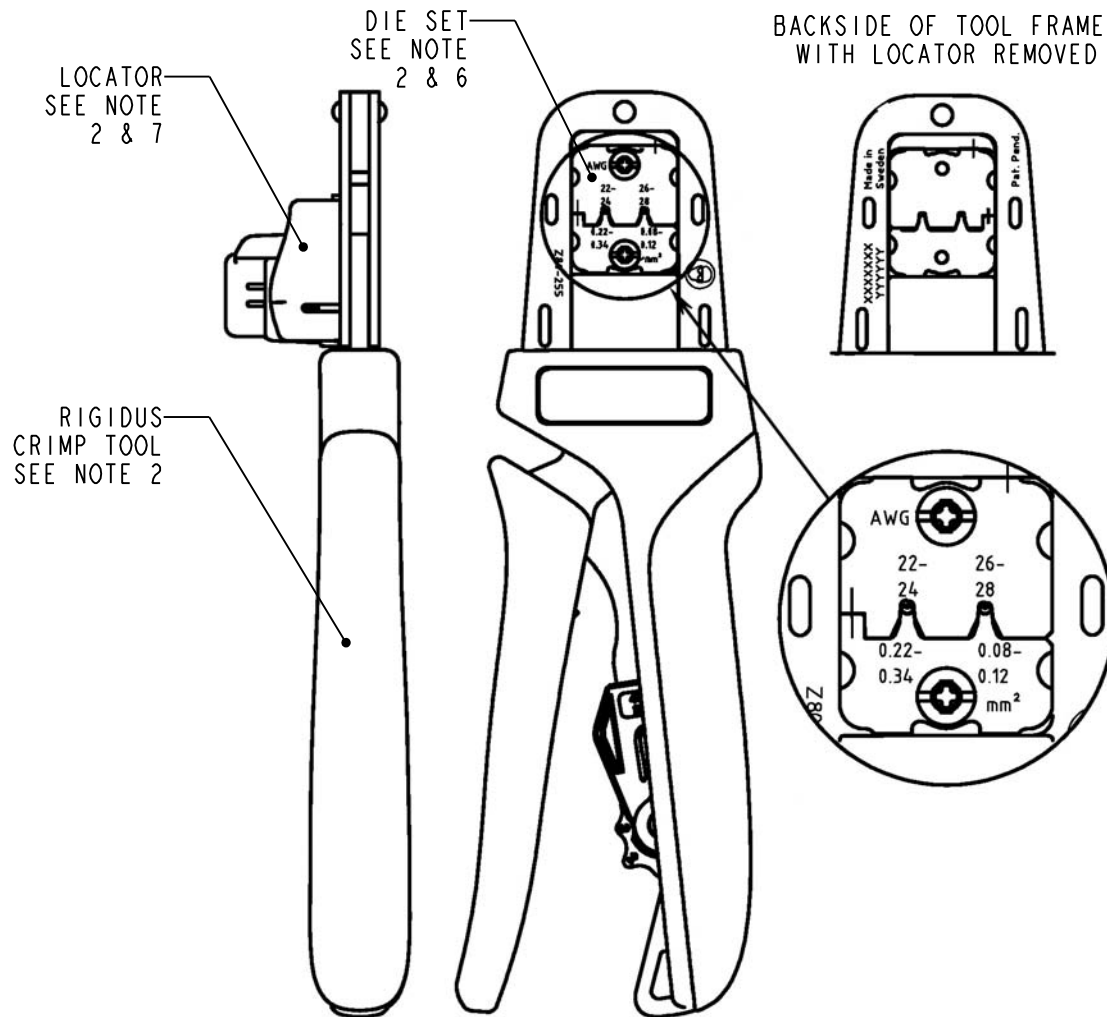
IF IN DOUBT - ASK

©

NOT TO SCALE

THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm



**NOTES:**

1) THIS HAND CRIMP TOOL HAS BEEN DESIGNED FOR USE WITH THE FOLLOWING DATAMATE FEMALE TRIO-TEK CONTACTS:

- M80-28300XX = FOR 24-22 AWG WIRE, SUPPLIED LOOSE
- M80-28400XX = FOR 28-26 AWG WIRE, SUPPLIED LOOSE
- M80-25300XX = FOR 24-22 AWG WIRE, SUPPLIED REELED
- M80-25400XX = FOR 28-26 AWG WIRE, SUPPLIED REELED

HARWIN RECOMMEND THE USE OF BS 3G 210 TYPE A PTFE EQUIPMENT WIRE OR NEAR EQUIVALENT.

- 2) HAND CRIMP TOOL Z80-255 COMPRISES OF RIGIDUS CRIMP TOOL, LOCATOR Z80-259 AND DIE SET Z80-244.
- 3) RIGIDUS CRIMP TOOL, LOCATOR AND DIE SET SUPPLIED ASSEMBLED AND BOXED.
- 4) HAND CRIMP TOOL SUPPLIED WITH SHORT FORM OPERATING INSTRUCTIONS.
- 5) FOR DETAILED OPERATING INSTRUCTIONS, SEE INSTRUCTION SHEET IS-27, AVAILABLE AT:  
<http://www.harwin.com/downloads/instructions/>
- 6) FOR REPLACEMENT DIE SET, USE PART NUMBER Z80-244.
- 7) FOR REPLACEMENT LOCATOR, USE PART NUMBER Z80-259.

BMK	1	01.12.08	10118
NAME	ISS.	DATE	C/NOTE
APPROVED:		B. M. KENT	
CHECKED:		M. G. PLESTED	
DRAWN:		B. M. KENT	
CUSTOMER REF.:			
ASSEMBLY DRG:			

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**TOLERANCES**  
 X. = ±1mm  
 X.X = ±0.50mm  
 X.XX = ±0.10mm  
 X.XXX = ±0.01mm  
 ANGLES = ±5°  
 UNLESS STATED

**MATERIAL:**

**FINISH:**

**S/AREA:**

mm<sup>2</sup>

**TITLE:** DATAMATE TRIO-TEK FEMALE CONTACT HAND CRIMP TOOL AND SPARES

**DRAWING NUMBER:** Z80-255, Z80-244 & Z80-259

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