

Metral 4 And 5 Row Shroud Insertion Tooling

In order to insert the Metral 4 and 5 row shrouds you need two pieces of tooling:

1. Press Block
2. Bottom Tool (board support)

In order to insert a shroud you must have already installed a header on the opposite side of the board. The FCI header insertion tool (4 Row – 166934, 5 Row – 166935) can be used as a board support.

**The 1000 & 2000 series shrouds must be installed with the header press block. Damage to the side spring may occur if the standard shroud tool is used. See information sheet on 1000 & 2000 Series Vertical Headers & Shroud Insertion Tools.

4 Row Shroud Press Block	5 Row Shroud Press Block	No. of 12 mm Modules
166623-001	166624-001	8
166623-002	166624-002	4
166623-003	166624-003	2
166623-004	166624-004	3
166623-005	166624-005	5
166623-006	166624-006	6
166623-007	166624-007	7
166623-009	166624-009	9
166623-010	166624-010	10
166623-011	166624-011	11
166623-012	166624-012	12
166623-013	166624-013	13
166623-014	166624-014	14
166623-015	166624-015	15
166623-016	166624-016	16
166623-017	166624-017	17
166623-018	166624-018	18
166623-019	166624-019	19
166623-020	166624-020	20
166623-021	166624-021	21

