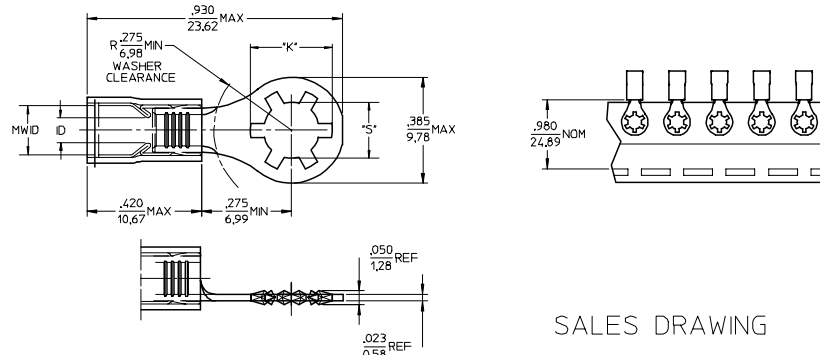


LTRS.		REVISIONS	
ORIGINATOR	CHECKER	ENGR APP	MATL APP
-			
RELEASED 6EST-14463-BA ARCHIVED DATE: AE00-E-11505652-025			
DEVITO	WILSON	PRICE	

10	9	8	7	6	5	4	3	2	19077	
MATERIAL NO.	ENG. NO.	MATERIAL NO. TAPE MOUNTED	ENG. NO. TAPE MOUNTED	STUD SIZE	"S" +0.005/-.127	"K" REF DIA	WIRE RANGE AWG / MM ²	INSULATION COLOR	LD. MIN	MWID
190770009	SRA-S-829-06	190770010	SRA-S-829-06T	6	.146 (3.71)	.236 (5.99)	22-18/.25-1.3	RED	.062/1.57	.138/3.51
190770011	SRA-S-829-08	190770012	SRA-S-829-08T	8	.173 (4.39)	.263 (6.68)				
190770013	SRA-S-829-10	190770014	SRA-S-829-10T	10	.198 (5.03)	.288 (7.32)				
190770021	SRB-S-829-06	190770022	SRB-S-829-06T	6	.146 (3.71)	.236 (5.99)	16-14/1.0-2.6	BLUE	.086/2.18	.169/4.29
190770023	SRB-S-829-08	190770024	SRB-S-829-08T	8	.173 (4.39)	.263 (6.68)				
190770025	SRB-S-829-10	190770026	SRB-S-829-10T	10	.198 (5.03)	.288 (7.32)				

FORD PART NUMBER	MOLEX PART NUMBER
6EST-14463-BA	19077-0011



SALES DRAWING

NOTES:

1. MATERIAL: STEEL.
PLATING: ELECTROPLATE TIN.
2. FERRULE: BRASS ELECTROPLATE TIN.
PLATING: ELECTROPLATE TIN.
3. INSULATION: NYLON.
4. MWID-MAXIMUM WIRE INSULATION DIA.
5. ALL DIMENSIONS IN INCHES (MM).

QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)	SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION	REVISE ON CAD ONLY
	mm INCH	1:1	INCH		
▽0	4 PLACES ±.005	IN/MM	OPERATION STYLE	FILE	TERMINAL
▽0	3 PLACES ±.01		DRAWN BY	DATE	
	2 PLACES ±0.13		MDEVITO	01/16/04	
	1 PLACE ±0.25		CHECKED BY	DATE	
	ANGULAR ±1/2°		WILSON	01/16/04	
	DRAFT WHERE APPLICABLE		APPROVED BY	DATE	
	MUST REMAIN WITHIN DIMENSIONS		WILSON	01/16/04	
			THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		

19077000-01 rev. B1 2000/08/01

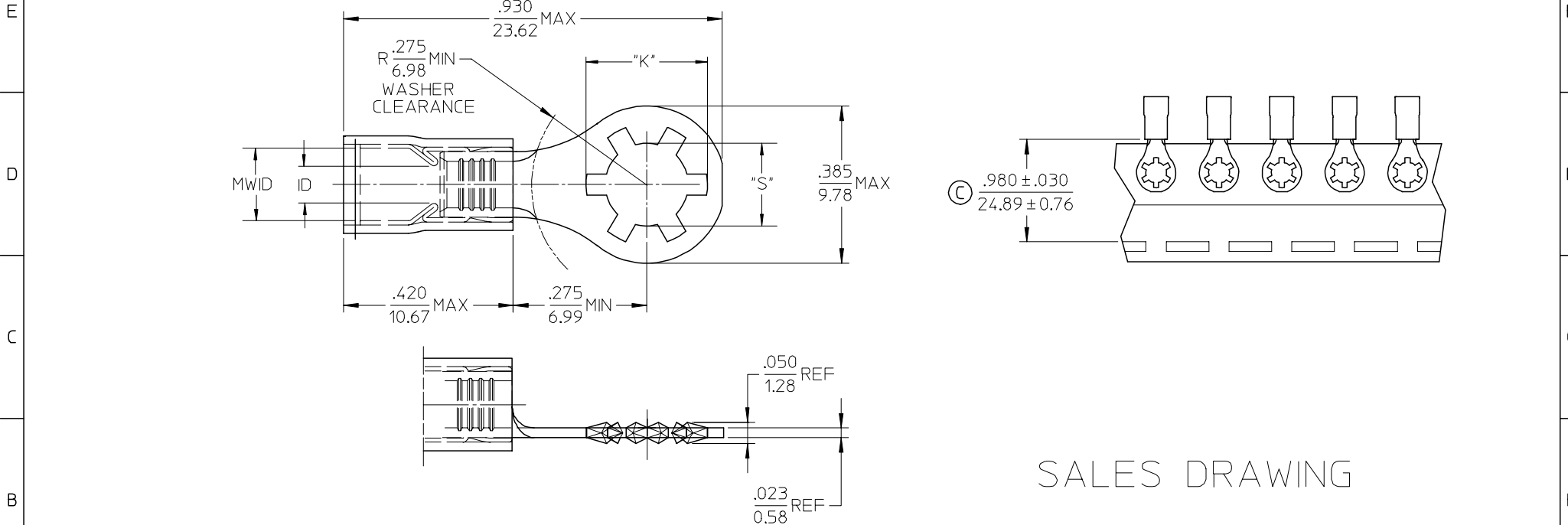
NOTES:

APPROVED FOR USE ONLY IN 'BLACK BOX' APPLICATIONS, WHICH ARE TO PASS SYSTEM LEVEL VALIDATION TESTING. CONNECTOR SDS EL-0173 NOT MET TERMINAL RETENTION FORCE AND TESTING SPECIFIC TO EVALUATE TERMINAL MUST BE PERFORMED AT SYSTEM-LEVEL.

REFERENCE	---
PART MUST COMPLY WITH MATERIAL SPECIFICATION NSS-MS8P9999-A1 TO HELP SAFEGUARD HEALTH, SAFETY AND THE ENVIRONMENT.	
DRAFTED IN ACCORDANCE WITH FAD ENGINEERING DRAFTING STANDARD CURRENT AT INITIAL RELEASE	3RD ANGLE PROJ DIMENSIONS IN MILLIMETERS
CAD TYPE	CAD LOC. CAD FILE
OPER. NO.	UNIT DRAWING
DESIGN	DETAIL TITLE
CHECKED	SAFETY
SCALE	DATE DIVISION
1:1	2004/01/28 PLANT

DR SIZE A/D

MATERIAL NO.	ENG. NO.	MATERIAL NO. TAPE MOUNTED	ENG. NO. TAPE MOUNTED	STUD SIZE	"S" ±.005/.127	"K" REF DIA	WIRE RANGE AWG / MM ²	INSULATION COLOR	I.D. MIN	MWID
190770009	SRA-S-829-06	190770010	SRA-S-829-06T	6	.146 (3.71)	.236 (5.99)	22-18/.25-1.3	RED	.062/1.57	.138/3.51
190770011	SRA-S-829-08	190770012	SRA-S-829-08T	8	.173 (4.39)	.263 (6.68)				
190770013	SRA-S-829-10	190770014	SRA-S-829-10T	10	.198 (5.03)	.288 (7.32)				
190770021	SRB-S-829-06	190770022	SRB-S-829-06T	6	.146 (3.71)	.236 (5.99)	16-14/1.0-2.6	BLUE	.086/2.18	.169/4.29
190770023	SRB-S-829-08	190770024	SRB-S-829-08T	8	.173 (4.39)	.263 (6.68)				
190770025	SRB-S-829-10	190770026	SRB-S-829-10T	10	.198 (5.03)	.288 (7.32)				



SALES DRAWING

- NOTES:
1. MATERIAL: STEEL.
PLATING: ELECTROPLATE TIN.
 2. FERRULE: BRASS ELECTROPLATE TIN.
PLATING: ELECTROPLATE TIN.
 3. INSULATION: NYLON.
 4. MWID=MAXIMUM WIRE INSULATION DIA.
 5. ALL DIMENSIONS IN INCHES (MM).
 6. ALL COMPONENTS ARE ROHS COMPLIANT. (C)

MODIFY TOL. EC NO: ETC2006-0425 DRWN: CYORK 2006/05/08 CHKD: JMACNEIL 2006/05/11 APPR: RDEROSS 2006/05/11	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)		SCALE 1:1	DESIGN UNITS INCH	THIRD ANGLE PROJECTION	REVISE ON CAD ONLY
	DESCRIPTION	mm	INCH	DIMENSION STYLE IN/MM		TITLE	
	▽ = 0	4 PLACES ± --- ± ---	3 PLACES ± --- ± .005	DRAWN BY DMYRICK	DATE 03/12/22	AVIKRIMP STEEL STAR RING TONGUE TERMINALS MOLEX INCORPORATED	
	▽ = 0	2 PLACES ± 0.13 ± .01	1 PLACE ± 0.25 ± ---	CHECKED BY SBEITZEL	DATE 03/12/22		
REV	ANGULAR ±1/2°	DRAFT WHERE APPLICABLE		APPROVED BY RDEROSS	DATE 03/12/22	MATERIAL NO. SEE CHART	DOCUMENT NO. SD-19077-002
		MUST REMAIN WITHIN DIMENSIONS		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		SHEET NO. 1 OF 1	