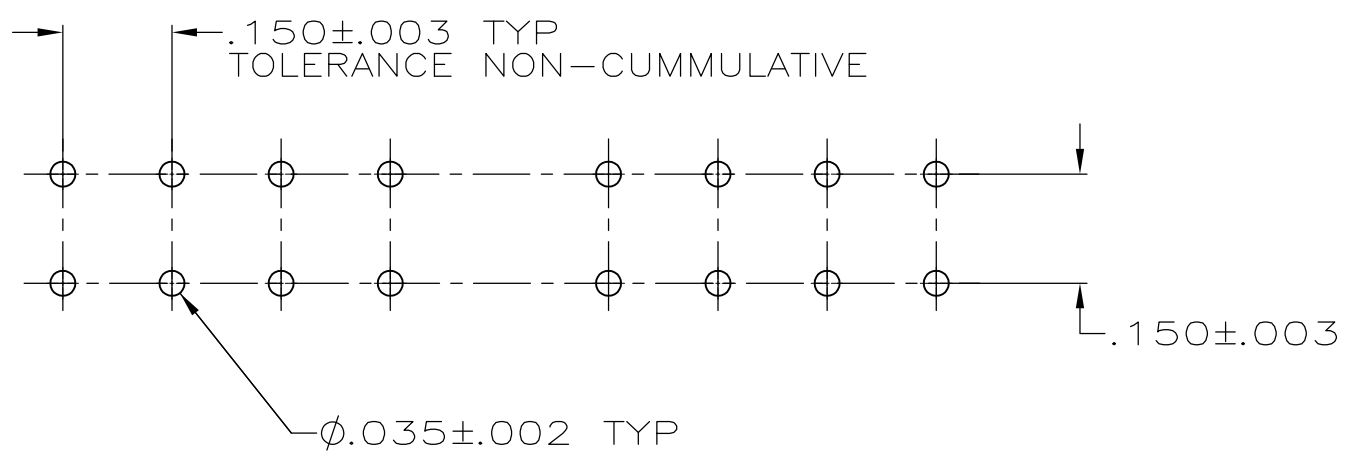
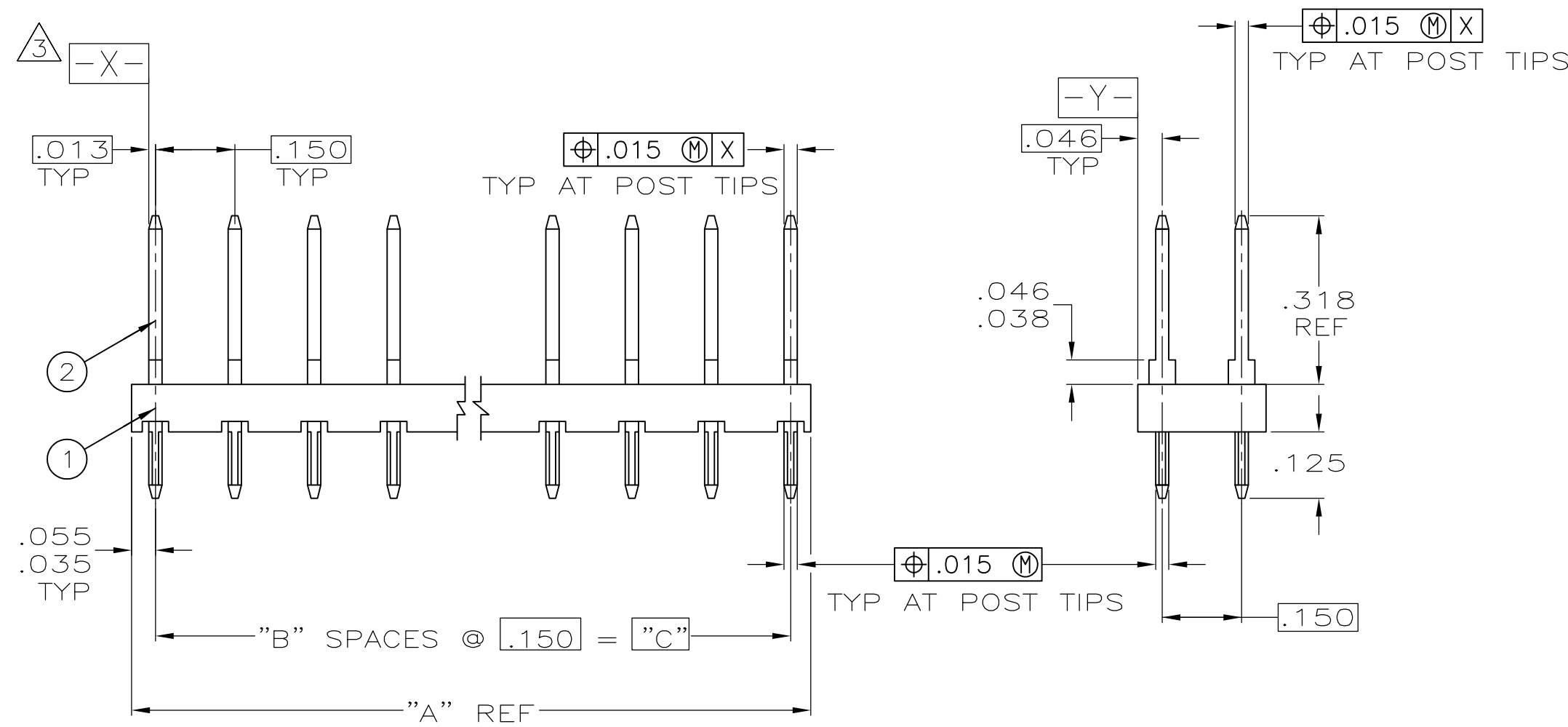


LOC	DIST	REVISIONS				
P	LTR	DESCRIPTION	DATE	DWN	APVD	
AD	00	M	REV PER ECN.0010-1359-93 TH	4/18/95	JK	
		N	REV PER 0010-0715-96	12AUG98	BH MP	
		NI	REVISED PER ECO-10-000030	05JAN10	KK AEG	



RECOMMENDED HOLE LAYOUT

- TRUE POSITION TOLERANCE OF POST TIPS APPLIES WHEN HEADERS ARE HELD FLAT AGAINST PRINTED CIRCUIT BOARD.
- $\triangle 2$ POINT OF MEASUREMENT FOR PLATING THICKNESS.
- $\triangle 3$.000030 GOLD ON CONTACT AREA, GOLD FLASH ON SOLDER AREA, ALL OVER .000050 NICKEL
- $\triangle 4$ MATERIAL:
HOUSING - GLASS FILLED NYLON
COLOR - BLACK
POSTS - PHDS BRONZE
- $\triangle 5$ OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

		3.750	25	3.840	52	2-87216-6
$\triangle 5$	OBSOLETE	3.600	24	3.690	50	2-87216-5
	OBSOLETE	3.450	23	3.540	48	2-87216-4
	OBSOLETE	3.300	22	3.390	46	2-87216-3
	OBSOLETE	3.150	21	3.240	44	2-87216-2
	OBSOLETE	3.000	20	3.090	42	2-87216-1
$\triangle 5$	OBSOLETE	2.850	19	2.940	40	2-87216-0
	OBSOLETE	2.700	18	2.790	38	1-87216-9
	OBSOLETE	2.550	17	2.640	36	1-87216-8
	OBSOLETE	2.400	16	2.490	34	1-87216-7
$\triangle 5$	OBSOLETE	2.250	15	2.340	32	1-87216-6
	OBSOLETE	2.100	14	2.190	30	1-87216-5
	OBSOLETE	1.950	13	2.040	28	1-87216-4
	OBSOLETE	1.800	12	1.890	26	1-87216-3
$\triangle 5$	OBSOLETE	1.650	11	1.740	24	1-87216-2
	OBSOLETE	1.500	10	1.590	22	1-87216-1
		1.350	9	1.440	20	1-87216-0
		1.200	8	1.290	18	87216-9
		1.050	7	1.140	16	87216-8
		.900	6	.990	14	87216-7
	OBSOLETE	.750	5	.840	12	87216-6
	OBSOLETE	.300	2	.390	6	87216-5
	OBSOLETE	.150	1	.240	4	87216-4
	OBSOLETE	.000	0	.090	2	87216-3
		.600	4	.690	10	87216-2
	OBSOLETE	.450	3	.540	8	87216-1
		C	B	A	NO OF POSN	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DWN THOMPSON 11-08-93
 CHK J. KNITTLE 11-30-93
 APVD J. KNITTLE 11-30-93

DIMENSIONS: INCH
 TOLERANCES UNLESS OTHERWISE SPECIFIED:
 0 PLC \pm
 1 PLC \pm
 2 PLC \pm
 3 PLC $\pm .005$
 4 PLC \pm
 ANGLES \pm
 FINISH $\triangle 3$ $\triangle 4$

AMP Incorporated
 Harrisburg, PA 17105-3608

NAME: HOUSING ASSEMBLY, MOD II, DOUBLE ROW, .150 X .150 GRID, .025 SQ POSTS

SIZE: A2 CAGE CODE: 00779 DRAWING NO: 87216 RESTRICTED TO: -

CUSTOMER DRAWING SCALE: 4:1 SHEET 1 OF 1 REV: N1